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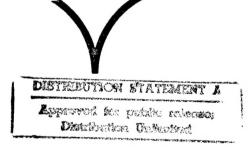
Discharge of Fire Suppression Agents from a Pressurized Vessel A Mathematical Model and Its Application to Experimental Design

(U.S.) National Inst. of Standards and Technology (BFRL) Gaithersburg, MD

Prepared for:

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DISCHARGE OF FIRE SUPPRESSION AGENTS FROM A PRESSURIZED VESSEL: A MATHEMATICAL MODEL AND ITS APPLICATION TO EXPERIMENTAL DESIGN

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ABSTRACT

A mathematical model and associated computer program is developed to simulate the discharge of fire extinguishment agents from N_2 -pressurized vessels. The model is expected to have three applications. First, to establish an experimental design and procedure which closely simulates discharge of a field-deployed vessel; second, to evaluate the discharge characteristics of a wide range of alternative-agent/pressure-vessel configurations, thereby extending the slow and relatively costly experimental method of making such evaluations; and finally, to predict vessel exit flow conditions to be used to solve the problem of agent dispersal outside of the discharge vessel. The model is used in example calculations which address the first of these applications.

The field-deployed system, which forms the basis of the example calculations, involves a half-liter cylindrical discharge vessel with a circular discharge nozzle/orifice of diameter 0.019m. The vessel is half-filled with liquid Freon 22 and is pressurized with N_2 to $41.37 \times 10^5 Pa$ (600psi). Vessel discharge is initiated by actuation of an explosive cap over the nozzle/orifice.

The simulating experimental configuration involves a modified field-deployed system. A diaphragm with nominal $41.37 \times 10^5 \text{Pa}$ (600psi) rupture pressure [actual values between $37.92 \times 10^5 \text{Pa}$ (550psi) and $44.82 \times 10^5 \text{Pa}$ (650psi)] replaces the explosive cap. The system is equipped with a high-pressure N_2 holding tank connected to the discharge vessel via an orifice. An experimental run begins with the onset of through-orifice N_2 flow from the holding tank. The vessel is pressurized to the point of diaphragm rupture and this is immediately followed by vessel discharge.

The model is used to simulate discharge of the field-deployed system and pressurization/discharge of the experimental system. Simulations of the experimental system involve holding tank volumes of $2.5 \times 10^{-3} \text{m}^3$ or $2.5 \times 10^{-5} \text{m}^3$; orifice diameters of 0.005 m, 0.001 m, or 0.0005 m; and initial vessel pressures of $9.38 \times 10^{5} \text{Pa}$ (136psi) (the saturation pressure of Freon 22 at 294K) and $34.47 \times 10^{5} \text{Pa}$ (500psi).

From the calculations it was determined that the 2.5x10⁻³m³ holding tank with the 0.0005m orifice could be used to simulate accurately the discharge of the field-deployed system and that it is reasonable to expect that this experimental design would give good simulations even when extended to a range of parameters and agent materials well beyond the scope of the present calculations. Calculations also indicated that use of the 2.5x10⁻⁵m³ holding tank and/or the 0.005m orifice would not be consistent with an acceptable experimental design.

Keywords: agents, aircraft fire safety, discharge, fire extinguishment, fire safety, halon, halon alternatives

THE PROBLEM AND THE OBJECTIVE

This work formulates a mathematical model to simulate the Cischarge of Halon and Halon-alternative fire extinguishment agents from N_2 pressurized vessels. The objective is to develop a mathematical model which simulates agent-discharge experiments now under way at the Building and Fire Research Laboratory (BFRL) of the National Institute of Standards and Technology (NIST). The experiments are part of a program to support advances in fire safety in aircraft of the US Air Force.

The model is expected to have three applications. First, it will be used to establish an experimental design and procedure which closely simulates discharge of field-deployed vessels while allowing for acquisition of data, including high speed photography, to characterize adequately the discharge process. Second, the model will be used to evaluate the discharge characteristics of a wide range of alternative-agent/pressure-vessel configurations, thereby extending the slow and relatively costly experimental method of making such evaluations. Finally, it will be used to determine the discharge vessel exit-flow conditions for use in the simulation of agent dispersal outside of the vessel. After presenting the mathematical model, this work will include example calculations which address the first of these applications.

The analysis is based on the experimental arrangement depicted in Figure 1.

THE EXPERIMENT AND THE MODEL ASSUMPTIONS

The Experimental Arrangement

Refer to Figure 1. This represents the arrangement associated with discharge experiments being considered at NIST. The Figure 1 arrangement can also be used to describe the phenomena of discharge from vessels under field conditions.

The experimental arrangement involves a right cylinder discharge vessel at pressure P_{DV} , which would contain N_2 -pressurized test agent, and a holding tank filled with mass $M_{HT,N2}$ of N_2 at pressure P_{HT} . The discharge vessel is of height Z_{DV} and cross-sectional area A_{DV} . The volume of the holding tank is V_{HT} .

The holding tank is connected via an orifice of area A_O to the discharge vessel. It is assumed that the flow path through the orifice can be opened or closed with a relatively fast-acting solenoid valve. If the path is open it is assumed that $P_{HT} \ge P_{DV}$, i.e., the flow is always from the holding tank to the discharge vessel. In the case of a field-deployed system there is no holding tank and A_O is zero.

At the bottom of the vessel is a shor:-nozzle/orifice-type opening of area A_N . The agent will be discharged through this to the outside ambient environment which is at pressure $P_{AMB} < P_{DV}$. The discharge flow path is originally closed off by a cap or diaphragm. When the cap is removed, the test agent liquid is driven out of the discharge vessel by virtue of the cross-nozzle/orifice pressure difference.

The Procedure Prior to An Experimental Run or a Field-Deployed Discharge

The orifice and nozzle/orifice flow paths are closed and the discharge vessel is evacuated. The vessel is then filled completely with a known mass of test agent. There will be a volume of liquid agent below and a volume of gaseous agent above and the pressure will be P_{SAT} , the saturation pressure at the agent temperature. The vessel is then pressurized with N_2 . This flows into the vessel from the holding tank or from some other relatively high-pressure N_2 source. In general, the upper gas volume is now a two-component mixture of N_2 and test agent gas. Although some N_2 may be dissolved in the liquid volume, it is assumed that the amount is always so small that throughout subsequent sequential (additional-)pressurization and discharge processes to be studied here the properties of the liquid in the discharge vessel are well approximated by the liquid properties of the pure test agent.

Now consider the system at the time, t=0, when an experimer all run or a field-deployed discharge is initiated. The liquid/gas interface is a distance Z_1 above the bottom of the vessel. The mass of liquid in the vessel is M_{DVAL} (the subscript refers to that portion of Discharge Vessel test Agent in the Liquid state) and throughout the experimental run or field-deployed discharge the temperature and density of the liquid that remains in the vessel will be assumed to remain at the now-existing respective values T_{AL} and $\rho_{AL} = \rho_{SAT}(T_{AL})$. As indicated, ρ_{AL} is estimated to be the density of saturated test agent liquid at the saturation temperature T_{AL} . The gas mixture is at an assumed uniform initial temperature $T_{DV,1}$ and the initial masses of gasecus test agent and N_2 in the discharge vessel are $M_{DV,AG}$ and $M_{DV,N2,1}$, respectively. Note that the pre-pressurization process, prior to t = 0, may have been so rapid that the liquid and gas are not in thermal equilibrium with each other. For this reason, $T_{DV,1}$ is not necestarily identical to T_{AL} . The discharge vessel and the holding tank are at the uniform pressures $P_{DV,1}$ and $P_{HT,1}$, respectively.

During an Experimental Run or Field-Deployed Discharge

During discharge of a Figure 1-type system, the flow path through the orifice is either open or closed at $t=0^+$. When the orifice is closed the discharge will simulate discharge of a field-deployed system which does not involve a holding tank. When the orifice is open the discharge will simulate discharge of the experimental system where additional N_2 pressurization during the discharge is provided by the holding tank. The flow path through the nozzle/orifice at the exit of the discharge vessel is either opened at $t=0^+$ (as in the field-deployed system, which uses an explosive cap to initiate discharge from an equilibrium state at the specified $P_{\rm DV,1}$ or else it opens if and when $P_{\rm DV}$ rises to some specified diaphragm rupture/burst pressure, $P_{\rm BURST} < P_{\rm HT,1}$ (as in the experimental system). The time when this latter flow path is opened is designated as $t_{\rm BURST}$.

Further Assumptions

For times and conditions of interest it is assumed that as long as liquid remains in the vessel $P_{DV} > P_{SAT}(T_{AL})$ and there is no possibility of flashing (i.e., spontaneous change from a thermodynamically unstable liquid state to an equilibrium, two-phase, liquid/gas state) in the liquid volume. Future work will address the problem of removing this latter constraint from the analysis. It is assumed that any N_2 dissolved in the liquid that may come out of solution during the discharge process is negligible.

The purpose of this work is to mathematically model the state of the system at any t > 0 up to t_D , where t_D is the smaller of 1) the time when the discharge vessel is emptied of test-agent liquid, and 2) the time when P_{DV} is reduced to $P_{SAT}(T_{AL})$. For experimental systems of interest here t_{BURST} is expected to be of the order of 10s and the time interval of the discharge process, $(t_D - t_{BURST})$, of the order of 10^{-2} s. Prior to t_D there is no gas mixture discharge from the vessel. The mass of gaseous agent in the vessel therefore remains constant at its initial value M_{DVAG} .

In view of the relatively short times of interest it is assumed that during an experimental run or field-deployed discharge there is no heat or mass transfer across the liquid/gas interface. It is also assumed that there is no heat or mass transfer across the interface that contains the nitrogen and gaseous test agent in the combined holding-tank/discharge-vessel system, e.g., there is negligible heat transfer to the walls of the vessel and holding tank. This is the basis of the assumption that both $M_{DV,AG}$ and the total mass of N_2 in the combined system, designated as M_{N2} , are constant for all t, $0 < t < t_D$. M_{N2} is determined from the initial conditions.

It is assumed that the gaseous test agent and the N_2 can be modeled as perfect gases with constant specific heats and gas constants, $C_{V,AG}$ $C_{P,AG}$, R_{AG} and $C_{V,N2}$ $C_{P,N2}$. The values of the specific heats, which depend on temperature, are taken to be those which correspond to $T_{DV,1}$.

THE MODEL EQUATIONS

Together with specified parameters, the unknown time-dependent variables of the problem that define the state of system at an arbitrary time are: P_{HT} , P_{DV} , $M_{HT,N2}$, $M_{DV,N2}$, $M_{DV,N2}$, $M_{DV,N1}$, T_{HT} , T_{DV} , and T_{HT} , T_{DV} , T_{HT} , T_{DV} , and T_{HT} , T_{DV} , T_{HT} , T_{DV} , and T_{HT} , T_{DV} , T_{D

The equations governing the variables are:

Equations of State in the Holding Tank and in the Discharge Vessel and the Law of Partial Pressure in the Discharge Vessel

$$P_{HT} = (M_{HT,N2}/V_{HT})R_{N2}T_{HT}$$
 (1)

$$P_{LV} = (M_{DV,AG}R_{AG} + M_{DV,N2}R_{N2})T_{DV}/[(Z_{DV} - Z)A_{DV}]$$
 (2)

Conservation of Mass of N2

$$M_{DV,N2} + M_{HT,N2} = constant = M_{N2} = M_{DV,N2,1} + M_{HT,N2,1}$$
 (3)

Relation of Z to M_{DVAL}

$$M_{DVAL}/\rho_{AL} = A_{DV}Z \tag{4}$$

Reversible Adiabatic Expansion for N2 in Holding Tank

$$P_{HT}/(M_{HT,N2})^{\gamma} = constant = P_{HT,1}/(M_{HT,N2,1})^{\gamma}$$
 (5)

where $\gamma = C_{P,N2}/C_{V,N2} = R_{N2}/C_{V,N2} + 1$.

First Law of Thermodynamics for Entire Gas System

$$d[(M_{DV,AG}C_{V,AG} + M_{DV,N2}C_{V,N2})T_{DV} + M_{HT,N2}C_{V,N2}T_{HT}]/dt$$

$$= \text{ rate of work done on the gas system}$$

$$= P_{DV}A_{DV}dZ/dt$$
(6)

Flow Across the Orifice

where $C_{D,O}$ is the (compressible) flow coefficient for the orifice [1].

Flow across the Nozzle/Orifice

$$dM_{DV,AL}/dt = \begin{cases} -C_{D,N}A_{N}[2\rho_{AL}(P_{DV} - P_{AMB})]^{1/2} & \text{if } P_{AMB} \ge P_{SP} \\ -C_{D,N}A_{N}[2\rho_{AL}(P_{DV} - P_{SP})]^{1/2} & \text{if } P_{AMB} < P_{SP} \end{cases}$$
(8)

Where $C_{D,N}$ is the flow coefficient for the nozzle/orifice and P_{SP} is defined below. Assuming that $A_N/A_{DV} << 1$ in discharge vessels of interest here, in Eq. (8) the kinetic energy of the liquid upstream of the exit nozzle is neglected compared to the kinetic energy at, and immediately downstream of the nozzle.

DEFINITION OF P_{SP} AND COMMENTS ON EQ. (8)

In Eq. (8) it is assumed that the liquid in the discharge vessel, at state $[T, P] = [T_{AL}, P_{DV} > P_{SAT}(T_{AL})]$, flows into and through the exit nozzle/orifice while moving along state paths of constant entropy. When the pressure of the liquid drops below its saturation pressure, the liquid is assumed to initiate its movement into the "vapor dome" as a metastable super-heated liquid.

For the generic pure material, the relevant P-V diagram which depicts the metastable states is sketched in Figure 2. This includes the region of metastable super-heated liquid states and the corresponding region of metastable subcooled vapor states. For a pure material the metastable liquid or vapor state can only be maintained where $(\partial P/\partial V)|_T < 0$ [2], i.e., only outside the locus of points, referred to as the spinoidal curve, where $(\partial P/\partial V)|_T = 0$. The spinoidal curve, sketched in Figure 2, passes through the critical state and has the superheated liquid region to its left and the subcooled vapor region to its right.

At any time during the discharge, P_{SP} is defined as the particular pressure along the liquid-leg of the spinoidal curve of the test agent associated with the intersection of the spinoidal curve and the above-mentioned, instantaneous, constant-entropy paths. Since states along the spinoidal curve are states of unstable equilibrium where spontaneous nucleation will occur [2, 3], i.e., the constant-entropy metastable-state path of the liquid cannot be sustained at the state defined by the intersection point, it is conjectured that if $P_{SP} > P_{AMB}$ violent flashing of the liquid jet occurs where and when its pressure reaches P_{SP} . This would be upstream of a physically-unachievable, i.e., unstable, vena contracta at pressure P_{AMB} .

If P_{AMB} is achieved prior to the P_{SP} state then the top portion of Eq. (8) is used. For this circumstance the constant-entropy state of the possibly metastable superheated liquid at P_{AMB} is a physically-admissible endpoint to the liquid-jet development process. The situation is consistent with the idea that: 1) the endpoint state coincides with the vena contracta of the jet; 2) the jet is convected for some distance downstream of this endpoint without substantial changes and at the vena contracta diameter; and 3) the jet eventually breaks apart due to fluid-dynamic and/or thermodynamic (flashing) instabilities. Note that the upper Eq. (8)-description of the nozzle flow rate of a

superheated liquid as an incompressible, non-flashing fluid, is consistent with results reported in the literature, e.g., [4], for flow through sharp-edge orifices and short nozzles.

If P_{SP} is achieved prior to P_{AMB} then flashing of the metastable liquid will be initiated immediately downstream of the position in space where the intercept occurs. In the latter case the incompressible flow calculation methodology is still applicable at and upstream of the spinoidal-curve intercept point. This is indicated by the use of the bottom portion of Eq. (8).

The above discussion is illustrated with CO_2 . For stable and metastable liquid CO_2 , a sketch from [3] of constant-entropy paths in a P-T diagram is presented in Figure 3. In preparing this figure, the Peng-Robinson equation of state was used in [3] to describe the metastable liquid CO_2 .

First assume that liquid CO_2 is in a Figure 1-type discharge vessel at $P_{DV} = 70 \times 10^5 Pa$ and $T_{AL} = 288 K$. In Figure 3 this initial state is seen to lie on the s = s2 constant-entropy line, which has no positive P intercept with the spinoidal curve. As the liquid CO_2 flows toward and then out of the vessel's nozzle/orifice its state is assumed to move downward along the s2 curve of Figure 3. As can be seen, the $P = P_{ATM} \approx 1 \times 10^5 Pa$ intercept on this curve, corresponding to $T \approx 277 K$, represents an achievable metastable liquid state for the material. This is the metastable liquid state that is predicted by the present model. It would be expected at, and for some distance downstream of, the jet's vena contracta.

Now assume that liquid CO_2 in a discharge vessel is at $P = P_{DV} = 60x10^5 Pa$ and $T = T_{AL} = 291 K$. In Figure 3 this initial state is seen to lie on the s = s3 constant-entropy line, which intersects the spinoidal curve at approximately $P_{SP} = 10x10^5 Pa >> P_{AMB}$. In this case, as the liquid CO_2 flows through and out of the vessel nozzle/orifice the model predicts that it will flash explosively when $P = P_{SP}$. This will occur upstream of the position at which a fluid jet *vena contracta* would otherwise occur; well within a distance of one nozzle/orifice diameter downstream of the vessel exit.

This nozzle/orifice flow model is consistent with a discharge process involving a smoothly time-varying $P_{\rm DV}$, a constant $T_{\rm AL}$, and an abrupt change in nozzle/orifice exit flow from a simple incompressible-fluid-jet type flow to an explosively flashing two-phase flow. This kind of discharge phenomenon was clearly observed during recent Freon 22 discharge experiments at NIST [5]. Note that the idea of using the condition of the existence of $P_{\rm SP} > P_{\rm AMB}$ as a criterion for violent flashing of liquids flowing through sharp-edged orifices or very short nozzle-like openings does not seem to have been proposed previously. Nor has it been validated quantitatively.

REDUCED DIMENSIONLESS EQUATION SET - THE INITIAL VALUE PROBLEM

Eqs. (1) - (8) are made dimensionless by introducing a dimensionless time, τ , dimensionless mass of N_2 and liquid agent in the discharge vessel, x_2 and x_3 , respectively, and a combined variable, x_1 .

$$x_{1} = [(1 + \lambda_{3}x_{2})/(1 + \lambda_{1}x_{2})](P_{DV}/P_{DV,1})(Z/Z_{1} - x_{3}) + \lambda_{2}\lambda_{4}(1 - x_{2})^{\gamma}$$

$$x_{2} = M_{DV,N2}/M_{N2}; x_{3} = M_{DV,AL}/M_{DV,AL,1}$$

$$\tau = tC_{D,N}A_{N}[2P_{DV,1}/(M_{DV,AL,1}A_{DV}Z_{1})]^{1/2}$$
(9)

where

$$\begin{split} \lambda_1 &= (M_{N2}/M_{DV,AG})(R_{N2}/R_{AG}); \ \lambda_2 = (P_{HT,1}/P_{DV,1})/(M_{HT,N2,1}/M_{N2})^{\gamma}; \\ \lambda_3 &= \lambda_1(\gamma_{AG} - 1)/(\gamma - 1); \ \lambda_4 = [(\gamma_{AG} - 1)/(\gamma - 1)][V_{HT}/(Z_1A_{DV})]; \end{split} \tag{10}$$

The initial values of the x's are functions of the various parameters of the particular problem of interest. The dimensionless initial value problem for an arbitrary Figure 1 configuration is

$$dx_i/d\tau = \sigma_i; x_i(0) \text{ specified, } i = 1, 2, \text{ or } 3$$
(11)

where

$$\sigma_i = \sigma_i(x_1, x_2, x_3; \text{ parameters of the problem}), i = 1, 2, \text{ and } 3$$
 (12)

The reader is referred to the Appendix for definitions of σ_i [the right hand sides of the equations of (A-5)] and for explicit equations to extract values of time-dependent dimensional variables from a solution of Eqs. (11) and (12).

N_2 JET-DRIVEN MIXING IN THE DISCHARGE VESSEL - ESTIMATING THE RESULTING DISTURBANCE OF THE LIQUID/GAS INTERFACE

The above model assumes that throughout the pressurization and discharge process the agent gas and the N_2 in the discharge vessel are fully mixed and in a state of thermodynamic equilibrium. It is also assumed that there is no significant heat or mass transfer interactions at the gas/liquid interface, i.e., it is assumed that the interface is relatively quiescent.

In cases where there is no N_2 flow from the holding tank (e.g., the orifice is closed) the initial fully-mixed state of the gases will persist throughout de-pressurization, the gas volume will be relatively quiescent, and the assumption of negligible interface interactions is expected to hold. This is the case for actual field-deployed systems.

When there is N_2 flow from the holding tank, it is the N_2 jet from the orifice that will drive gas mixing in the discharge vessel. Refer to Figure 4. If jet velocities are too large, the liquid/gas interface disturbance of the jet can be violent enough to invalidate the quiescent interface assumption.

For the configuration of Figures 1 and 4, the significance of the effect of the N_2 jet impinging on the liquid surface can be determined from an estimate of the axial velocity of the orifice jet at the liquid/gas interface. Such an estimate is obtained here from the characteristics of an incompressible

submerged jet (i.e., analogous to the N_2 orifice jet) in an unconfined space (analogous to the gas volume of the discharge vessel). The estimate is also useful for other orifice orientations.

Let the velocity on the jet axis a distance $Z_{JET} = Z_{DV} - Z$ from the orifice (i.e., at the elevation of the liquid/gas interface) be denoted by U_{JET} and assume a uniform velocity, U_O , across the orifice opening

$$U_{O} = (dM_{DVN2}/dt)/[A_{O}(M_{HTN2}/V_{HT})]$$
 (13)

From [6]

$$U_{JET}/U_O = 0.96/[0.066(2Z_{JET}/D_O) + 0.29] \text{ for } 2Z_{JET}/D_O > 10.$$
 (14)

When the time-dependent solution for $M_{DV,N2}$ is available, U_{JET} can now be estimated from Eqs. (13) and (14) and the significance of the jetting phenomenon can be assessed.

SOLVING THE MODEL EQUATIONS

A computer program was developed to solve the initial value problem of Eqs. (11) and (12) corresponding to an arbitrary choice of geometric parameters, material properties, and initial conditions, and to determine the value of U_{JET} from Eqs. (13) and (14). The method of solution is based on the differential equation solver RKQC presented in [7]. The program was used in the example calculations to follow.

EXAMPLE CALCULATIONS

An Experimental Procedure to Simulate the Discharge of Field-Deployed Vessels

As mentioned in the introductory comments, the example calculations to be presented here focus on the establishment of an experimental design and procedure, where vessel discharge closely simulates the discharge of a field-deployed vessel while allowing for acquisition of data, including high speed photography, to characterize the discharge process.

Field-deployed systems use an explosive device to remove, "on demand," a cap covering the exit nozzle/orifice of a pre-pressurized discharge vessel. Thus, the deployed system is characterized by a Figure 1-type configuration with no holding tank component, i.e., with $A_O = 0$.

The nature of the experimental program at NIST precludes the use of an explosive cap device. The experimental procedure to be evaluated involves a vessel discharge process which is initiated, instead, by rupture of a nozzle/orifice diaphragm cap at a high cross-diaphragm pressure difference. The pressurization of the discharge vessel from $P_{DV,1}$ to the diaphragm burst pressure, P_{BURST} , is achieved with the use of the holding-tank/orifice-flow feature of Figure 1.

As discussed earlier, an experimental run involves sequential processes of vessel pressurization and discharge. Initially, the diaphragm cap prevents flow from the vessel to the outside environment. At $t=0^+$ the orifice connecting the vessel and the holding tank is opened and pressurization of the vessel is initiated. At the instant the pressure in the vessel reaches the diaphragm burst pressure, the diaphragm ruptures. Nozzle/orifice flow and discharge of the vessel are then initiated. As mentioned earlier, the pressurization and discharge processes of interest here are expected to occur over time intervals of the order of 10s and 10^{-2} s, respectively

Prior to any particular test run, P_{BURST} is only known to an accuracy of approximately ten percent. Also, the high speed camera to be used to photograph the discharge process during the test procedure can record a total time interval no larger than the order of a few seconds, including an initial interval of approximately 1s required to bring the camera up to its operating speed.

Criteria for Experimental Discharges to Closely Simulate Field-Deployed Discharges

One would hope to determine that an experimental discharge would closely simulate a field-deployed system discharge by obtaining good agreement between results of model simulations of the two processes. The basic criterion would be good reproduction of the predicted time-dependent values of P_{DV} and M_{DVAL} .

Since field-deployed discharges involve no addition of N_2 and no significant heat or mass transfer at the liquid/gas interface, an acceptable Figure 1-type experimental procedure should similarly involve discharges with no significant addition of N_2 . In view of this, in addition to the above criterion two additional criteria must be satisfied if the experimental discharge is to simulate closely a field-deployed discharge: 1) the experiment must include a discharge process during which the total mass of N_2 delivered from the holding vessel to the discharge vessel is small compared to the mass of N_2 in the discharge vessel immediately prior to the onset of discharge, i.e.,

require
$$(M_{N2} - M_{N2,B})/M_{N2,B} \ll 1$$
 for $t > t_{BURST}$ (15)

where $M_{N2,B}$ is the mass of N_2 in the discharge vessel at t_{BURST} ; and 2) the addition of N_2 during the entire pressurization/discharge sequence does not lead to gas flows in the discharge vessel gas (where velocities will be of the order of U_{JET}) which are so vigorous as to lead to significant heat or mass transfer at the liquid/gas interface. It is reasonable to expect that interface surface interactions will not be significant if U_{JET} - dZ/dt never exceeds the order of a few m/s. Thus

require
$$U_{JET}$$
 - $dZ/dt < 5$ to 10m/s for $t \ge 0$ (16)

Model Input Parameters

Sets of parameters representative of a possible Figure-1-type experimental design and associated design procedures are presented in Table 1. The parameters are selected to simulate discharge of

a field-deployed system involving a $0.5 \times 10^{-3} \text{m}^3$ discharge vessel half-filled with liquid CHClF₂ and pressurized with N₂ to $41.37 \times 10^{-5} \text{Pa}$ (600psi). Parameters of the field-deployed system are included in Table 1.

The parameters sets of Table 1 define simulations of 18 different experimental systems and the single simulation of the field-deployed system. The parameters sets were used to define and solve the model's initial value problem. Solution results provide time-dependent histories of all model variables and the information necessary to determine whether or not the criteria of Eqs. (15) and (16) are satisfied during the simulation. Solution results will be presented and discussed below.

As indicated, the model simulations involve the agent $CHClF_2$. In solving Eqs. (11) and (12) the following thermodynamic properties were used for this and for N_2 .

Properties of Chlorodifluoromethane/CHClF₂ (Freon 22) [8].

Molecular Weight = 86.469 kg/(kg-mole)

Density of Liquid =
$$\rho_{AL} = \rho_{SAT}(294K) = 1209 \text{kg/m}^3$$
 (17)

Specific Heat (of gas) at Constant Pressure (at 300K) = $C_{P,AG} = 57(10^3)J/(kg\text{-mole}\cdot K)$

$$P_{SAT} = 6895 (T/R)^{-C} [F - (T/R)]^{E[F - (T/R)]/[F(T/R)]} 10^{A - B/(T/R)} + D(T/R)_{Pa}$$

where

A=29.35754453; B=3845.193; C=7.86103122;

D=0.002190939044; E=305.826813; F=686.1

Properties of Nitrogen [9].

Molecular Weight = 28.013kg/(kg-mole)

Specific Heat at Constant Pressure =
$$C_{P,N2}$$
 (18)
= $[7.440 - 3.24(10^{-3})(T/K) + 6.400(10^{-6})(T/K)^2 - 2.790(10^{-9})(T/K)^3]4186J/(kg-mole·K)$

where $T = T_{DV,1}$ was used to estimate (a constant value for) $C_{P,N2}$

Other Assumptions on the Model Parameters

The following completes the information used to fully define the model equations:

Flow coefficient for the nozzle/orifice (flow of test agent liquid from the discharge vessel to the outside environment).

$$C_{D,N} = 0.60$$
 (19)

Spinoidal pressure. Use of Eq. (8) and the σ_1 and σ_3 components of Eqs. (11) and (12) require values of P_{SP} for isentropic paths from the time-dependent liquid states in the discharge vessel. For the present calculation it is assumed that throughout the discharge process $P_{SP} < P_{ATM} = 1.01 \times 10^5 P_{atm}$ (14.7psi), i.e., spinoidal-curve type instabilities of the metastable exit liquid stream do not occur during the major portion of the discharge-process time interval. This assumption is consistent with previously mentioned recent Freon 22 discharge experiments at NIST [5]. However, as seen above in the discussion of CO_2 , this assumption can not be expected to hold in general, and actual estimates of P_{SP} will have to be included in more general applications of the mathematical model.

Flow coefficient for the orifice (flow of N_2 from the holding tank to the discharge vessel). $C_{D,O}$ for compressible flow through sharp-edged orifices as a function of cross-orifice pressure ratio, P_{DV}/P_{HT} is provided in [10]. Data points for $C_{D,O}(P_{DV}/P_{HT})$ are plotted in Figure 5. In the present calculations, values of $C_{D,O}$ are estimated by linear interpolation between these data points.

Input value for $M_{DV,AG}$. To determine the constant mass of gaseous test agent in the discharge vessel it is assumed that the process of filling the vessel included a time when pure test agent filled the entire vessel with gas and liquid volumes in thermodynamic equilibrium with each other. The mass of gaseous agent at this time is taken to be $M_{DV,AG}$. In the present calculations it is assumed that at this time of equilibrium the agent temperature was 294K. This is the value taken above for the initial temperatures $T_{DV,1}$ and $T_{HT,1}$.

RELATIVELY LOW-PRESSURE LARGE-VOLUME HOLDING TANK

This section will present results for the pressurization/discharge sequence using a relatively low-pressure large-volume holding tank. Note that experimental safety considerations motivate use of relatively low-pressures in the holding tank, especially when it is of relatively large volume.

 $V_{\rm HT} = 2.5 \times 10^{-3} {\rm m}^3$ is chosen to be ten times larger than the initial gas volume in the discharge vessel and $P_{\rm HT,1} = 51.71 \times 10^5 {\rm Pa}$ (750psi) is chosen to be $6.89 \times 10^5 {\rm Pa}$ (100psi) greater than the maximum of the diaphragm burst pressure which can fall within the range $37.92 \times 10^5 {\rm Pa} < P_{\rm BURST} < 44.82 \times 10^5 {\rm Pa}$ (550psi $< P_{\rm BURST} < 650 {\rm psi}$).

The objective in the present choice of parameters is to provide for a pressurization process which is slow enough to minimize disturbances of the liquid/gas interface, i.e. satisfy Eq. (16), but fast enough to be able to bracket clearly the time of the subsequent discharge process to a known time interval of the order of 1s. The 1s time interval is required to guarantee timely triggering of and

photographic data acquisition from a high-speed camera during the discharge process. As mentioned above, the latter is expected to occur over a time interval of the order of 10⁻²s.

The relatively large volume of the holding tank would allow the pressurization/discharge process to be initiated either: 1) from a relatively high- $P_{DV,1}$ state, somewhat below the minimum possible diaphragm burst pressure and with a relatively significant initial mass of N_2 in the discharge vessel; or 2) from a minimum- $P_{DV,1}$ state where there is no N_2 in the discharge vessel (i.e, the discharge vessel initially contains only pure test agent at the saturation pressure $P_{DV,1} = P_{SAT}$, where P_{SAT} is significantly below the P_{BURST} pressures under investigation).

Solution results are presented in Figures 6 - 13 and these are discussed below.

Initiating the Pressurization/Discharge Sequence from the Agent's Saturation State; No N_2 in the Discharge Vessel at t=0

Simulations were carried out for experiments where the pressurization/discharge processes were initiated at the test agent's saturation state, i.e., at $P_{DV,1} = P_{SAT}(T_{DV,1} = 294K) = 9.38 \times 10^5 Pa$ (136psi), e.g., shortly after filling the evacuated vessel with the test agent. In such experiments there is no N_2 in the discharge vessel at t = 0, i.e., $M_{DV,N2,1} = 0$. Results of the calculations are plotted in Figures 6 - 11.

The pressurization process. Figure 6 presents plots of P_{DV} and P_{HT} during vessel pressurization, 0 < t < t_{BURST} . Results are presented for the three orifice diameters, $D_O = 0.005m$, 0.001m, and 0.0005m.

As seen in Figure 6, for the smallest orifice, $D_O = 0.0005m$, the pressurization process, when $P_{DV,1} \le P_{DV} < P_{BURST}$, takes 4.2s [for $P_{BURST} = 37.92 \times 10^5 Pa$ (550psi)] to 5.8s [for $P_{BURST} = 44.82 \times 10^5 Pa$ (650psi)]. For the intermediate-size orifice, $D_O = 0.001m$, the pressurization process takes 1.0s (for $P_{BURST} = 550psi$) to 1.4s (for $P_{BURST} = 650psi$). For the largest orifice, $D_O = 0.005m$, the entire process takes place within 0.1s.

 $U_{\rm JET}$ values corresponding to Figure 6 are presented in Figure 7. For the smallest orifice, $D_{\rm O} = 0.0005 \, \rm m$, $U_{\rm JET}$ starts out at approximately 4m/s and drops to 2 - 3m/s at $t_{\rm BURST}$, the time of diaphragm bursting. For $D_{\rm O} = 0.001 \, \rm m$, $U_{\rm JET}$ starts out at approximately 8m/s and drops to approximately 4m/s at $t_{\rm BURST}$. For $D_{\rm O} = 0.005 \, \rm m$, $U_{\rm JET}$ starts out at approximately 40m/s and drops to as low as approximately 16m/s [for $P_{\rm BURST} = 44.82 \times 10^5 \, Pa$ (650psi)] at $t_{\rm BURST}$.

Based on the above results it is concluded that during the pressurization process and relative to the criterion of Eq. (16): 1) use of the large orifice would lead to conditions which do not satisfy the criterion; 2) use of the intermediate size orifice would lead to results which are barely acceptable; and 3) use of the small orifice would lead to acceptable performance, provided that pressurization times are consistent with timing requirements of the photographic data acquisition system.

<u>The discharge process</u>. Figures 8 - 11 present plots of U_{JET} , dZ/dt, Z/Z_1 , and $(M_{N2} - M_{N2,B})/M_{N2,B}$ during the discharge process. For the limiting burst pressures, $P_{BURST} = 37.92 \times 10^5 Pa$ (550psi) and $44.82 \times 10^5 Pa$ (650psi), results are presented for the small- and large-orifice designs.

Figure 8 presents results for $P_{BURST} = 37.92 \times 10^5 Pa$ (550psi) and $D_O = 0.0005 m$. Once the discharge process is initiated, the liquid is seen to drop from its initial elevation ($Z/Z_1 = 1$) and to be removed entirely from the vessel ($Z/Z_1 \rightarrow 0$) in approximately 0.024s. Liquid discharge occur at a relatively uniform rate with dZ/dt dropping from approximately 7.0 to 4.5 m/s during the emptying process. During discharge U_{JET} first rises slightly (because of relatively rapid reductions of P_{DV} , slow reductions of P_{HT} , and resulting increases in cross-orifice pressure difference) from approximately 3 m/s, and then drops (because of the significantly increased length along the jet axis between the source of the jet, at the orifice, and the elevation at the gas/liquid interface - refer to Figures 1 and 2) to the final value of approximately 2m/s. As can be seen from the plot of $(M_{N2} - M_{N2,B})/M_{N2,B}$, during the entire emptying process the total mass addition of N_2 from the holding tank to the discharge vessel is less than one percent of the initial N_2 mass in the discharge vessel.

Figure 9 presents results for $P_{BURST} = 37.92 \times 10^5 Pa$ (550psi) and $D_O = 0.005 m$. Based on an approximate extrapolation from t - $t_{BURST} = 0.020 s$, once the discharge process is initiated the liquid is seen to drop from its initial elevation and to be removed entirely from the vessel in approximately 0.023s. Liquid discharge occurs at a relatively uniform rate with dZ/dt dropping from approximately 7.0 to 5.5m/s during the emptying process. During discharge U_{JET} first rises slightly from approximately 30m/s, and then drops to the final value of approximately 20m/s. As can be seen from the plot of $(M_{N2} - M_{N2,B})/M_{N2,B}$, during the entire emptying process the total mass addition of N_2 from the holding tank to the discharge vessel is significant, approximately 45 percent of the initial N_2 mass in the discharge vessel.

Figure 10 presents results for $F_{BURST} = 44.82 \times 10^5 Pa$ (650psi) and $D_O = 0.0005 m$. Here the discharge is completed in 0.023s. Liquid discharge occurs at a relatively uniform rate with dZ/dt dropping from approximately 7.5 to 5.0m/s during the emptying process. During discharge U_{JET} first rises from approximately 1 to 2m/s, and then drops back to the final value of approximately 1 m/s. During the discharge the total mass addition of N_2 from the holding tank to the discharge vessel is less than one percent of the initial N_2 mass in the discharge vessel.

Figure 11 presents results for $P_{BURST} = 44.82 \times 10^5 Pa$ (650psi) and $D_O = 0.005 m$. From this it is seen that discharge occurs in approximately 0.021s. Liquid discharge occurs at a relatively uniform rate with dZ/dt dropping from approximately 7.5 to 5.5m/s during the emptying process. During discharge U_{JET} first rises from approximately 17 to 25m/s, and then drops to the final value of approximately 20m/s. During the discharge the total mass addition of N_2 from the holding tank to the discharge vessel is approximately 40 percent of the initial N_2 mass in the discharge vessel.

Based on the above results it is concluded that during the discharge process and relative to the criteria of Eqs. (15) and (16): 1) use of the large orifice would lead to conditions which violate both of the criterion; 2) use of the small orifice would lead to acceptable performance.

Initiating the Pressurization/Discharge Sequence From a P_{DV,1} Slightly Below P_{BURST}

Simulations were carried out for experiments initiated from a $P_{DV,1}$ which is slightly below P_{BURST} . Since the minimum possible P_{BURST} is 37.92x10⁵Pa (550psi), $P_{DV,1}$ is selected to be 34.47x10⁵Pa (500psi).

The pressurization process. Figure 12 presents plots of P_{DV} and P_{HT} during vessel pressurization. Results are presented for the three orifice diameters, $D_O = 0.005m$, 0.001m, and 0.0005m.

As seen in Figure 12, for the smallest orifice, $D_O = 0.0005m$, and for the diaphragm burst pressures under consideration, the pressurization process, $P_{DV,1} \le P_{DV} < P_{BURST}$, takes 0.6s $[P_{BURST} = 37.92 \times 10^5 Pa~(550 psi)]$ to 1.9s $[P_{BURST} = 44.82 \times 10^5 Pa~(650 psi)]$. For the intermediate-size orifice, $D_O = 0.001m$, the pressurization process takes 0.1s $(P_{BURST} = 550 psi)$ to 0.5s $(P_{BURST} = 650 psi)$. For the largest orifice, $D_O = 0.005m$, the entire pressurization process takes place in less than 0.02s.

 $U_{\rm JET}$ values corresponding to Figure 12 are presented in Figure 13. For the smallest orifice, $D_{\rm O} = 0.0005 \, \rm m$, $U_{\rm JET}$ starts out at approximately 3.5m/s and drops to 2.0 - 2.5m/s at the time of diaphragm rupture. For $D_{\rm O} = 0.001 \, \rm m$, $U_{\rm JET}$ starts out at approximately 7m/s and drops to approximately 4.5m/s at the time of diaphragm rupture. For $D_{\rm O} = 0.005 \, \rm m$, $U_{\rm JET}$ starts out at approximately 33m/s and drops to as low as approximately 21m/s [for $P_{\rm BURST} = 44.82 \times 10^5 \, \rm Pa$ (650psi)] at the time of diaphragm rupture.

Based on the above results it is concluded that during the pressurization process and relative to the criterion of Eq. (16), the present results for $P_{DV,1} = 34.47 \times 10^5 Pa$ (500psi) are similar to the earlier results for $P_{DV,1} = P_{SAT} = 9.38 \times 10^5 Pa$ (136psi).

The discharge process. In the present case where $P_{DV,1} = 34.47 \times 10^5 Pa$ (500psi), results for the discharge process are very similar to the earlier results where $P_{DV,1} = P_{SAT} = 136psi$ and are qualitatively well represented by the plots of Figures 8 - 11 and the earlier discussion of these.

Comparing the Discharges of a Small-Orifice Test Configuration and a Field-Deployed System

The model equations were also used to simulate the discharge of a field-deployed vessel filled with CHClF₂ and pressurized with N₂. At the onset of discharge the temperature in the vessel was taken to be 294K and, corresponding to the above calculations, the pressure in the vessel was taken to be 41.37x10⁵Pa (600psi) [i.e., a nominal P_{BURST} = 41.37x10⁵Pa (600psi), where simulating tests would involve experiments where $37.92x10^5$ Pa $\leq P_{BURST} \leq 44.82x10^5$ Pa (550psi $\leq P_{BURST} \leq 650$ psi)]. In Figures 14 and 15 calculated values of P_{DV} and Z/Z₁ for the deployed system simulation are compared with the values of these variables obtained in the above test simulations with D_O = 0.0005m. [The P_{DV,1} = 9.38x10⁵Pa (136psi) results are presented in the figures since these compare somewhat less favorably with the field-deployed system results than do the P_{DV,1} = 34.47x10⁵Pa (500psi) results.]

As can be seen in the figures, simulated field-deployed system results and simulated test results compare favorably.

Summary of Results of Simulations Involving the Relatively Low-Pressure Large-Volume Holding Tank

The above described model simulations lead to the following summary result:

A Figure 1-type test configuration with a $0.25 \times 10^{-3} \text{m}^3$ holding tank and a 0.0005 m, and possibly a 0.001 m-diameter orifice will provide experimental discharges which can be expected to simulate accurately the discharge of field-deployed systems. Of the two orifice sizes the smaller orifice is preferable. Use of a 0.005 m diameter orifice can not be expected to adequately simulate field-deployed system discharges under the conditions studied.

It is expected that this result can be extended to a wide range of test parameters and test agents.

RELATIVELY HIGH-PRESSURE SMALL-VOLUME HOLDING TANK

This section will present results for the pressurization/discharge sequence using a relatively high-pressure small-volume holding tank. $V_{\rm HT} = 2.5 \times 10^{-5} {\rm m}^3$ is chosen to be one tenth of the initial gas volume in the discharge vessel and $P_{\rm HT,1} = 155.13 \times 10^{5} {\rm Pa}$ (2250psi) is chosen to be large enough to insure that the amount of N_2 stored in the holding tank will rupture the diaphragm even when $P_{\rm BURST}$ is at its maximum value, $44.82 \times 10^{5} {\rm Pa}$ (650psi).

The objective of choosing this combination of parameters is to attain a pressurization/discharge sequence which is so rapid, well within the above-mentioned 1s time interval, as to guarantee, without any significant timing considerations, successful acquisition of high-speed photographic data of the discharge process. The feature of a relatively small initial volume and mass of N_2 in the holding tank is only consistent with test sequences with relatively high initial $P_{DV,1}$'s, values close to the minimum possible diaphragm burst pressure. Thus, the present test parameters would not be expected to be useful in initiating the pressurization/discharge process from an initial state where the vessel contained only pure test agent at its saturation pressure. Here, $P_{DV,1}$ is again chosen to be 34.47x10⁵Pa (500psi), slightly below 37.92x10⁵Pa (550psi), the minimum value for P_{BURST} .

Solution results are presented in Figures 16 - 24.

Pressurization and Discharge for the Small Orifice, $D_{O} = 0.0005m$

Simulation results for pressurization/discharge test using the small orifice design are presented in Figures 16 - 20.

For $P_{BURST} = 37.92 \times 10^5 Pa$ (550psi), plots of P_{DV} and P_{HT} are presented in Figures 16 and plots of U_{JET} , dZ/dt, Z/Z_1 , and $(M_{N2} - M_{N2,B})/M_{N2,B}$ in Figure 17. Note that the latter variable is meaningful only during discharge when $t \ge t_{BURST}$. As can be seen in these figures, for this case $t_{BURST} = 0.173s$, i.e., this is the time it takes for P_{DV} to rise from $P_{DV,1} = 34.47 \times 10^5 Pa$ (500psi) to the diaparagm rupture pressure. From Figure 17 it is seen that the liquid is nearly all discharged from the vessel (i.e., Z/Z_1 is approaching zero) at approximately t = 0.2s. From Figure 17 it is also seen that during discharge: the rate of liquid outflow is reduced to about half of its original value, with dZ/dt being reduced from 7.0m/s to 4.5m/s; U_{JET} is reduced from an initial pre-discharge value of approximately 4m/s to approximately 2m/s; and $(M_{N2} - M_{N2,B})/M_{N2,B}$ rises from 0 to approximately 0.02, i.e. at the end of the discharge the mass of N_2 in the vessel is increased from its value at t_{BURST} by a factor of approximately 0.02. The latter two results indicate that the criteria of Eqs. (15) and (14) are both satisfied and, in this sense, as with the relatively large holding tank, the small orifice design can be expected to adequately reproduce field-deployed discharges.

For $P_{BURST}=44.82x10^5Pa$ (650psi), plots of P_{DV} and P_{HT} are presented in Figures 18 and plots of U_{JET} and dZ/dt are presented in Figure 19. Plots of U_{JET} , dZ/dt, Z/Z_1 , and $(M_{N2}-M_{N2,B})/M_{N2,B}$ for the times of the discharge process are highlighted in Figure 20. For this case $t_{BURST}=0.94s$. From Figure 18 it is seen that the P_{HT} has almost been reduced to P_{DV} at the time that discharge is initiated. Indeed, if the $P_{HT,1}$ had been much less than 155.13x10⁵Pa (2250psi), P_{DV} would not have risen to P_{BURST} and the discharge process would never have occurred! From Figure 19 it is seen that during the pressurization process U_{JET} is reduced from approximately 4.0m/s to 1.5m/s. The liquid is nearly all discharged from the vessel at 0.962s. During discharge: dZ/dt is reduced from 7.5m/s to 5.0m/s; U_{JET} rises to approximately 2.5m/s from its initial value of 1.5m/s and finally drops to approximately 2m/s; and $(M_{N2}-M_{N2,B})/M_{N2,B}$ rises from 0 to approximately 0.005. The criteria of Eqs (15) and (16) are again satisfied.

As noted, for both $P_{BURST} = 37.92 \times 10^5 Pa$ (550psi) and $44.82 \times 10^5 Pa$ (650psi) the above results indicate that both criteria of Eq. (15) and (16) are satisfied with the small-holding-tank/small-orifice design and that in this sense this design can be expected to adequately reproduce field-deployed discharges. However, for the following three reasons the large-holding-tank design is significantly more robust than the small-holding-tank design:

- 1. For a given maximum value for P_{BURST}, and discharge vessel volume, the minimum acceptable value for P_{HT,1} [approximately 155.13x10⁵Pa (2250psi) for the present test parameters] is very sensitive to the original amount of liquid in the vessel. For example, in the present simulations the vessel was assumed to be one-half full; but if it were only one-quarter full, the minimum P_{HT,1} that would lead to rupture of the 44.82x10⁵Pa (650psi) diaphragm would have been approximately 206.84x10⁵Pa (3000psi).
- 2. The small-volume-holding tank configuration does not allow for the option of initiating tests from relatively-low values of $P_{DV,1}$, e.g. immediately after filling the vessel with the test agent, when $P_{DV,1} = P_{SAT}$. To do so would once again require highly variable and unreasonably large values of $P_{HT,1}$.
- 3. The large-holding-tank design requires P_{HT,1} values only slightly greater than the maximum P_{BURST} value and it suffers from neither of the above shortcomings.

Pressurization and Discharge for the Large Orifice, $D_0 = 0.005$ m

Simulation results for pressurization/discharge test using the large-orifice design are presented in Figures 21 - 24.

For $P_{BURST} = 37.92 \times 10^5 Pa$ (550psi), plots of P_{DV} and P_{HT} are presented in Figures 21 and plots of U_{JET} , dZ/dt, Z/Z_1 , and $(M_{N2} - M_{N2,B})/M_{N2,B}$ in Figure 22. Note that the latter variable is meaningful only during discharge when $t \ge t_{BURST}$. As can be seen in these figures, for this case $t_{BURST} = 0.00173s$, i.e., this is the time it takes for P_{DV} to rise from $P_{DV,1} = 34.47 \times 10^5 Pa$ (500psi) to the diaphragm rupture pressure. From Figure 21 is seen that the P_{HT} has almost been reduced to P_{DV} at t = 0.015s, at which time approximately 40 percent of the original amount of liquid is still in the vessel, i.e. $Z/Z_1 = 0.4$ (Figure 22). Also, from Figure 22 it is seen that the liquid is nearly all discharged from the vessel (i.e., Z/Z_1 is approaching zero) at approximately t = 0.023s. From Figure 22 it is seen that during discharge: the rate of liquid outflow is reduced to about half of its original

value, with dZ/dt going from 8m/s to 4m/s; $U_{\rm JET}$ is always dropping, being reduced from an initially large pre-discharge value of approximately 40m/s to approximately 4m/s; and $(M_{\rm N2} - M_{\rm N2,B})/M_{\rm N2,B}$ rises from 0 to 0.35, i.e. at the end of the discharge the mass of N_2 in the vessel is increased from its value at $t_{\rm BURST}$ by a factor of approximately 0.35. The latter two results indicate that the criteria of Eqs. (15) and (16) are not satisfied and, as when used in conjunction with a relatively large holding tank, the large orifice design is not expected to adequately reproduce field-deployed discharges.

For $P_{BURST}=44.82x10^5Pa$ (650psi), plots of P_{DV} and P_{HT} are presented in Figures 23 and plots of U_{JET} , dZ/dt, Z/Z_1 , and $(M_{N2}-M_{N2,B})/M_{N2,B}$ in Figure 24. The results are qualitatively similar to those discussed in the last paragraph for $P_{BURST}=37.92x10^5Pa$ (550psi). The quantitative differences can be easily determined from the figures. For this case $t_{BURST}=0.0094s$. From Figure 23 is seen that the P_{HT} has almost been reduced to P_{DV} at the time that discharge is initiated. Indeed, if the $P_{HT,1}$ had been much less than $155.13x10^5Pa$ (2250psi), P_{DV} would not have risen to P_{BURST} and the discharge process would never have occurred! The liquid is nearly all discharged from the vessel at 0.03s. During pressurization process U_{JET} drops from approximately 40m/s to 15m/s. During discharge: dZ/dt is reduced from 7m/s to 5m/s; U_{JET} is reduced from 15m/s to 3.5m/s; and $(M_{N2}-M_{N2,B})/M_{N2,B}$ rises from 0 to 0.1. Although the criterion of Eq. (15) is satisfied, that of Eq. (16) is not.

SUMMARY AND CONCLUSIONS

A mathematical model and associated computer program were developed to simulate the discharge of fire extinguishment agents from N₂-pressurized vessels. The model is expected to have three applications. First, to establish an experimental procedure which both 1) simulates de-pressurization of a field-deployed discharge vessel and 2) allows for acquisition of data, including high speed photography, to chracterize adequately the discharge process. Second, to evaluate the discharge characteristics of a wide range of alternative-agent/pressure-vessel configurations, thereby extending the slow and relatively costly experimental method of making such evaluations. Finally, to predict exit flow conditions to be used to solve the problem of agent dispersal outside of the discharge vessel.

The model is based on the experimental configuration depicted in Figure 1, and the solution method is capable of treating arbitrary choices of geometric parameters, material properties, and initial conditions.

The model was used in example calculations which address the first of the applications, viz., the establishment of a robust experimental design and procedure that would 1) simulate the discharge of field-deployed fire extinguishment systems useable in US Air Force aircraft and 2) meet additional experimental constraints consistent with a program at NIST in support of the US Air Force fire safety issues.

In the example calculations, the fixed parameters which characterized the system were a half-liter discharge vessel with a circular exit nozzle/orifice of diameter 0.01905m half-filled with Freon 22 in the liquid phase at "room temperature," 294K.

The deployed system was assumed to be pressurized with N_2 to a total pressure of $41.37 \times 10^5 \text{Pa}$ (600psi), where the exit nozzle/orifice is closed with an explosive cap which is released "on demand."

In the experimental system, the exit nozzle/orifice is capped with a disk which ruptures at an a prioriunknown pressure, between 37.92x10⁵Pa (550psi) and 44.82x10⁵Pa (650psi).

The experimental system, is brought to the rupture/burst pressure, P_{BURST} , from an initial pressure $P_{DV,1}$ by a process of pressurization by flow from the holding tank which is initially filled with N_2 at some pressure, $P_{HT,1}$, higher than P_{BURST} . The holding tank communicates with the discharge vessel through a circular orifice of diameter D_O .

The model was used to simulate the discharge of the deployed system and of the experimental system. Experimental parameters that were varied were $P_{DV,1}$ [9.38x10⁵Pa (136psi) or 34.47x10⁵Pa (500psi)]; $P_{HT,1}$ and the volume of the holding tank [51.71x10⁵Pa (750psi) and 2.5x10⁻³m³, or 155.13x10⁵Pa (2250psi) and 2.5x10⁻⁵m³]; and D_O (0.005m, 0.001m, or 0.0005m).

Results of the simulations were presented in Figures 6 - 24.

Based on the model calculations it was determined that with $P_{DV,1} = 9.38 \times 10^5 Pa$ (136psi) or $34.47 \times 10^5 Pa$ (500psi) an experimental configuration/design using the relatively low-pressure [51.71x10⁵Pa (750psi)], large-volume (2.5x10⁻³m³), holding tank and the smallest-diameter (0.0005m) orifice would accurately simulate the discharge of the field-deployed system. Furthermore, it is expected that such a design is robust in the sense that it would also simulate well the field-deployed system even when extended to a range of parameters and agent materials well beyond the scope of the present calculations.

Model calculations also indicated that an experimental design which uses the large-diameter orifice (0.005m) and/or the relatively-high pressure small-volume holding tank [155.13x10⁵Pa (2250psi) and 2.5x10⁻⁵m³] would often not provide accurate simulations of field-deployed discharges and would never be expected to be "robust."

Validation of the model requires experimental confirmation of model predictions.

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NOMENCLATURE

A_{DV} cross-section area of discharge vessel

A_N, A_O area of discharge nozzle/orifice, orifice from holding tank

C_{D,N}, C_{D,O} flow coefficient of discharge nozzle/orifice, orifice from holding tank

C_{PAG}, C_{PN2} specific beat at constant pressure of agent gas, N₂

C_{VAG}, C_{VN2} specific heat at constant volume of agent gas, N₂

D_O diameter of orifice connecting discharge vessel and holding tank

 f_1 , f_2 , f_3 , f_4 functions of x_i and parameters, Eq. (A-3)

M_{DVAG}, M_{DVAL} mass of gaseous, liquid agent in discharge vessel

M_{DVN2}, M_{HTN2} mass of N₂ in discharge vessel, holding tank

 $M_{DV,N2,1}$, $M_{DV,AL,1}$, $M_{DV,N2}$, $M_{DV,AL}$, $M_{HT,N2}$ at t=0

 $M_{HT,N2,1}$

M_{N2} total mass of N₂ in discharge vessel and holding tank, see Eq. (3)

 $M_{N2,B}$ mass of N_2 in discharge vessel when the diaphram ruptures

P pressure

P_{AMB} P of ambient environment

P in discharge vessel when the diaphram ruptures

P_{DV}, P_{HT} P in discharge vessl, holding tank

 $P_{DV,1}, P_{HT,1}$ P_{DV}, P_{HT} at t = 0

P_{SAT} P when liquid agent is at saturation

P_{SP} P on agent spinoidal curve

 $R_{AG},\,R_{N2}$ gas constants for gaseous agent, N_2

T temperature

T_{AL} T of liquid agent

T_{DV}, T_{HT} T of gaseous agent in discharge vessel, N₂ in holding tank

 $T_{DV,1}$, $T_{HT,1}$ T_{DV} , T_{HT} at t = 0

t time from begining of experiment or from onset of discharge of held-deployed

system

t_{BURST} t when diaphram ruptures

t at completion of liquid discharge or when PDV reaches PSAT during

discharge

U_{JET}, U_O axial velocity of orifice jet upstream of gas/liquid interface

V_{HT} volume of holding tank

 x_1, x_2, x_3 variables of dimensionless initial value problem, Eq. (9)

Z elevation of gas/liquid interface above bottom of discharge vessel

 $Z_1 Z at t = 0$

Z_{DV} length of discharge vessel

 Z_{JET} $Z_{DV} - Z$

 γ , γ_{AG} ratio of specific heats for N_2 , gaseous agent

 ζ dimensionless Z, Eq (A-1)

 ζ_{DV} dimensionless Z_{DV} , Eq. (A-4)

 $\theta_{\rm DV}, \, \theta_{\rm HT}$ dimensionless $T_{\rm DV}, \, T_{\rm HT}, \, {\rm Eq.} \, (A-1)$

 $\theta_{\text{DV,1}}, \, \theta_{\text{HT,1}}$ dimensionless $T_{\text{DV,1}}, \, T_{\text{HT,1}}, \, \text{Eq. (A-1)}$

 $ho_{\rm AL}$ density of liquid agent

 ho_{SAT} density of saturated liquid agent

 λ_i dimensionsless parameters, i = 1 to 5, Eqs. (10) and (A-4)

 $\mu_{\text{DV,N2}}, \, \mu_{\text{HT,N2}} \qquad \qquad \text{dimensionless } M_{\text{DV,N2}}, \, M_{\text{HT,N2}}, \, \text{Eq. (A-1)}$

 $\mu_{DV,N2,1}$, $\mu_{HT,N2,1}$ dimensionless $M_{DV,N2,1}$, $M_{HT,N2,1}$, Eq. (A-1)

 π_{AMB} dimensionless P_{AMB} , Eq. (A-4)

 $\pi_{\rm HT},\,\pi_{\rm DV},\,\pi_{\rm HT,1}$ dimensionless $P_{\rm HT},\,P_{\rm DV},\,P_{\rm HT,1},\,{\rm Eq.}$ (A-1)

 π_{SP} dimensionless P_{SP} , Eq. (A-4) σ_{i} functions of x_{i} and parameters, i = 1, 2, 3, Eqs. (11) and (12) τ dimensionless t, Eqs. (9) and (A-1)

APPENDIX: THE DIMENSIONLESS INITIAL VALUE PROBLEM

Define the following dimensionless variables and their initial values:

$$\begin{split} \tau &\equiv tC_{D,N}A_{N}[2P_{DV,1}/(M_{DV,AL,1}A_{DV}Z_{1})]^{1/2} \\ \pi_{HT} &\equiv P_{HT}/P_{DV,1}; \ \pi_{HT}(\tau=0) \equiv \pi_{HT,1} = P_{HT,1}/P_{DV,1} > 1 \\ \pi_{DV} &\equiv P_{DV}/P_{DV,1}; \ \pi_{DV}(\tau=0) = 1 \\ \mu_{HT,N2} &\equiv M_{H\bar{1},N2}/M_{N2}; \ \mu_{HT,N2}(\tau=0) = M_{HT,N2,1}/M_{N2} \equiv \mu_{HT,N2,1} = 1 - \mu_{DV,N2,1} \leq 1 \\ \mu_{DV,N2} &\equiv M_{DV,N2}/M_{N2}; \ \mu_{DV,N2}(\tau=0) = M_{DV,N2,1}/M_{N2} \equiv \mu_{DV,N2,1} = 1 - \mu_{HT,N2,1} \leq 1 \\ \mu_{DV,AL} &\equiv M_{DV,AL}/M_{DV,AL,1} = M_{DV,AL}/(\rho_{AL}A_{DV}Z_{1}); \ \mu_{DV,AL}(\tau=0) = 1 \\ \theta_{HT} &\equiv T_{HT}R_{N2}M_{N2}/(V_{HT}P_{DV,1}) = (T_{HT}/T_{HT,1})(P_{HT,1}/P_{DV,1})/(M_{HT,N2,1}/M_{N2}); \\ \theta_{HT}(\tau=0) &\equiv \theta_{HT,1} = (P_{HT,1}/P_{DV,1})/(M_{HT,N2,1}/M_{N2}) > 1 \\ \theta_{DV} &\equiv T_{DV}M_{DV,AG}R_{AG}/(Z_{1}A_{DV}P_{DV,1}) = T_{DV}M_{DV,AG}R_{AG}\rho_{AL}/(M_{DV,AL,1}P_{DV,1}); \\ \theta_{DV}(\tau=0) &\equiv \theta_{DV,1} = T_{DV,1}M_{DV,AG}R_{AG}/(Z_{1}A_{DV}P_{DV,1}) \\ \zeta &\equiv Z/Z_{1}; \ \zeta(\tau=0) = 1 \end{split}$$

Define the new variable x_1 and introduce x_2 and x_3 as new designations for $\mu_{DV,N2}$ and $\mu_{DV,AL}$, respectively:

$$\begin{split} \mathbf{x}_{1}(\tau) &\equiv [(1 + \lambda_{3} \mu_{\mathrm{DV,N2}})/(1 + \lambda_{1} \mu_{\mathrm{DV,N2}})] \pi_{\mathrm{DV}}(\zeta_{\mathrm{DV}} - \mu_{\mathrm{DV,AL}}) + \lambda_{2} \lambda_{4} (1 - \mu_{\mathrm{DV,N2}})^{\gamma}; \\ \mathbf{x}_{1}(0) &= [(1 + \lambda_{3} \mu_{\mathrm{DV,N2,1}})/(1 + \lambda_{1} \mu_{\mathrm{DV,N2,1}})](\zeta_{\mathrm{DV}} - 1) + \lambda_{2} \lambda_{4} (1 - \mu_{\mathrm{DV,N2,1}})^{\gamma} \\ \mathbf{x}_{2}(\tau) &\equiv \mu_{\mathrm{DV,N2}}; \ \mathbf{x}_{2}(0) = \mu_{\mathrm{DV,N2,1}} \\ \mathbf{x}_{3}(\tau) &\equiv \mu_{\mathrm{DV,AL}}; \ \mathbf{x}_{3}(0) = \mu_{\mathrm{DV,AL,1}} \end{split}$$
(A-2)

Define also the following functions of the x:

$$\begin{split} f_1 &\equiv [x_1 - \lambda_2 \lambda_4 (1 - x_2)^{\gamma}] (1 + \lambda_1 x_2) / [(1 + \lambda_3 x_2) (\zeta_{DV} - x_3)]; \\ f_2 &\equiv \lambda_2 (1 - x_2)^{(\gamma - 1)}; \ f_3 \equiv \lambda_2 (1 - x_2)^{\gamma}; \ f_4 \equiv \lambda_2 (1 - x_2)^{\gamma} / f_1; \end{split} \tag{A-3}$$

$$\begin{split} f_5(x_i) &\equiv & \\ \lambda_5 f_3 \{\gamma[2/(\gamma+1)]^{(\gamma+1)/(\gamma-1)}/f_2\}^{1/2}; & \text{if } f_4 \geq [(\gamma+1)/2]^{[\gamma/(\gamma-1)]} \\ \lambda_5 f_3(1/f_4)^{1/\gamma} \{2\gamma[1-(1/f_4)^{(\gamma-1)/\gamma}]/[(\gamma-1)f_2]\}^{1/2}; & \text{if } f_4 < [(\gamma+1)/2]^{[\gamma/(\gamma-1)]} \\ (f_1 - \pi_{AMB})^{1/2}; & \text{if } \pi_{AMB} \geq \pi_{SP} \\ (f_1 - \pi_{SP})^{1/2}; & \text{if } \pi_{AMB} < \pi_{SP} \end{split}$$

where

$$\begin{split} \lambda_1 &= (M_{N2}/M_{DV,AG})(R_{N2}/R_{AG}); \ \lambda_2 \equiv \pi_{HT,1}/(\mu_{HT,N2,1})^{\gamma}; \\ \lambda_3 &= (C_{V,N2}/C_{V,AG})(M_{N2}/M_{DV,AG}) = \lambda_1(\gamma_{AG} - 1)/(\gamma - 1); \\ \lambda_4 &= [(\gamma_{AG} - 1)/(\gamma - 1)][V_{HT}/(Z_1A_{DV})]; \\ \lambda_5 &= (C_{D,O}/C_{D,N})(A_O/A_N)[(M_{DV,AL}/M_{N2})(A_{DV}Z_1/V_{HT})/2]^{1/2}; \\ \zeta_{DV} &= Z_{DV}/Z_1 = constant > 1; \ \gamma_{AG} = C_{P,AG}/C_{V,AG} = R_{AG}/C_{V,AG} + 1; \\ \pi_{AMB} &= P_{AMB}/P_{DV,1}; \ \pi_{SP} = P_{SP}/P_{DV,1} \end{split}$$

Then the x; can be determined from the solution of the following initial value problem

$$\begin{split} dx_1/d\tau &= -(\gamma_{AG} - 1)f_1f_6; \ dx_2/d\tau = f_5; \ dx_3/d\tau = -f_6 \\ x_1(0) &= [(1 + \lambda_3\mu_{DV,N2,1})/(1 + \lambda_1\mu_{DV,N2,1})](\zeta_{DV} - 1) + \lambda_2\lambda_4(1 - \mu_{DV,N2,1})^{\gamma}; \\ x_2(0) &= \mu_{DV,N2,1}; \ x_3(0) = \mu_{DV,N2,1} \end{split}$$
 (A-5)

and the solutions for the original dimensionless variables of Eqs. (A-1) can be retrieved from

$$\pi_{\text{DV}} = f_1; \ \pi_{\text{HT}} = f_3; \ \mu_{\text{HT,N2}} = 1 - x_2; \ \mu_{\text{DV,N2}} = x_2; \ \mu_{\text{DV,AL}} = \zeta = x_3;$$

$$\theta_{\text{HT}} = f_2; \ \theta_{\text{DV}} = (\zeta_{\text{DV}} - x_3)f_1/(1 + \lambda_1 x_2)$$
(A-6)

From the latter solutions the dimensional variables can be determined finally from the definitions of Eqs (A-1).

The problem formulation of Eqs. (A-5) and its solution are valid up to the value of τ where $x_3 = 0$ (the last of the liquid is driven from the discharge vessel) or f_1 is reduced to $P_{SAT}/P_{DV,1}$ (the liquid in the discharge vessel is subjected to a condition where an equilibrium state would lead to flashing).

agent material	Chlorodifluoromethane/CHClF ₂ (Freon 22)						
T _{DV,1} = T _{HT,1} =	294K						
diameter of discharge vessel = D _{DV} =	0.05m						
volume of discharge vessel = V _{DV} =	0.5x10 ⁻³ m ³						
initial volume of liquid agent in discharge vessel =	$V_{DV}/2 = 0.25 \times 10^{-3} \text{m}^3$						
D _N =	0.01905m						
V _{HT} =	2.5x10 ⁻³ m3 (large holding tank)				2.5x10 ⁻⁵ m3 (small holding tank)		field simu- lation (no hold- ing tank)
P _{HT,1} =	51.71x10 ⁵ pa (750psi)				155.13x10 ⁵ pa (2250psi)		-
P _{DV,1} =	34.47x10 ⁵ pa (500psi) (Figs. 12 and 13)		9.38x10 ⁵ pa (136psi) = P _{SAT} (T _{DV,1}) (Figs. 6 and 7)		34.47xí 0 ⁵ pa (500psi)		41.37x 10 ⁵ pa (600psi)
P _{BURST} =	37.92x 10 ⁵ pa (550psi)	44.82x 10 ⁵ pa (650psi)	37.92x 10 ⁵ pa (550psi)	44.82x 10 ⁵ pa (650psi)	37.92x 10 ⁵ pa (550psi)	44.82x 10 ⁵ pa (650psi)	41.37x 10 ⁵ pa (600psi) (Figs. 14 and 15)
D _O ≖	0.0005m, 0.001m, and 0.005m	0.0005m, 0.001m, and 0.005m	0.0005m (Figs. 8, 14 and 15), 0.001m, and 0.005m (Fig. 9)	0.0005m (Figs. 10, 14, and 15), 0.001m, and 0.005m (Fig.11)	0.0005m (Fig 16 and 17), 0.001m, and 0.005m (Figs. 21 and 22)	0.0005m (Figs. 18, 19, and 20), 0.001m, and 0.005m (Figs. 23 and 24)	

Table 1. Characteristics of simulated discharges - model input parameters

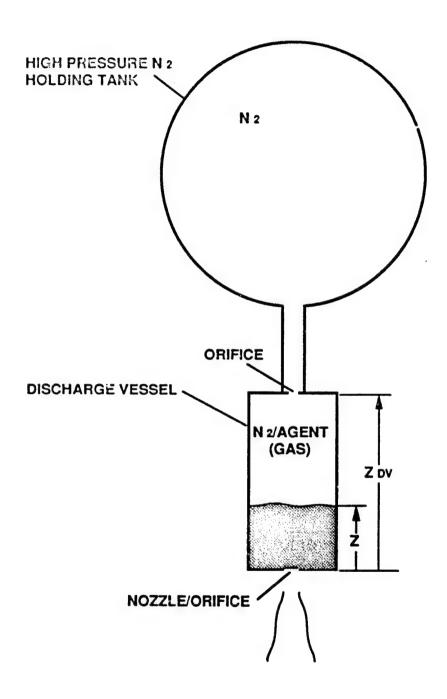


Figure 1. The experimental arrangement.

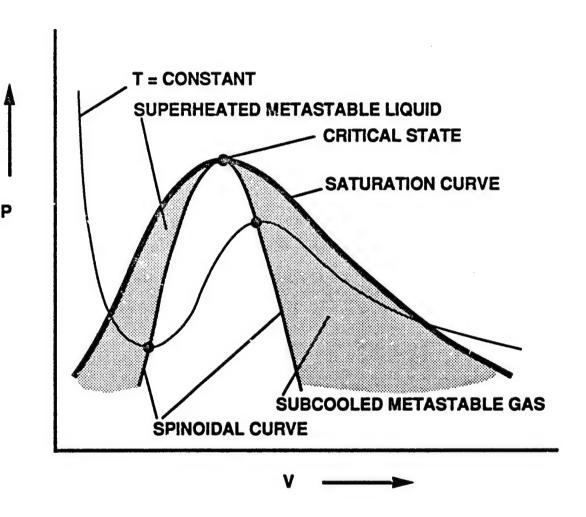


Figure 2. P-V diagram for a generic material; the spinoidal curve and regions of metastable liquid and vapor.

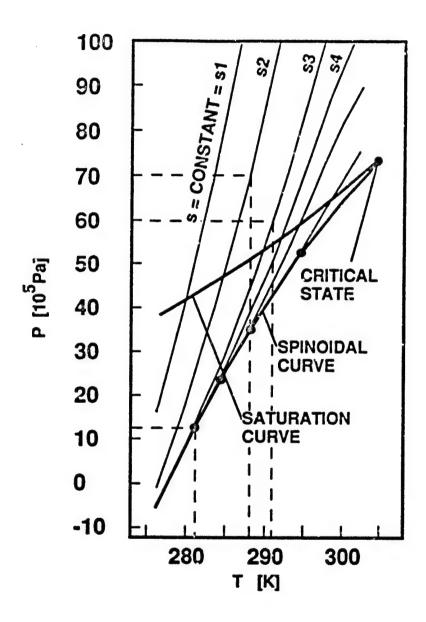


Figure 3. P-T diagram for metastable liquid CO₂ [3].

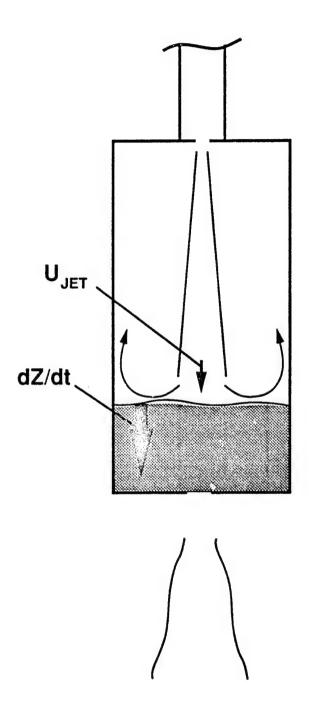


Figure 4. Sketch of the orifice-driven N₂ jet flow in the discharge vessel.

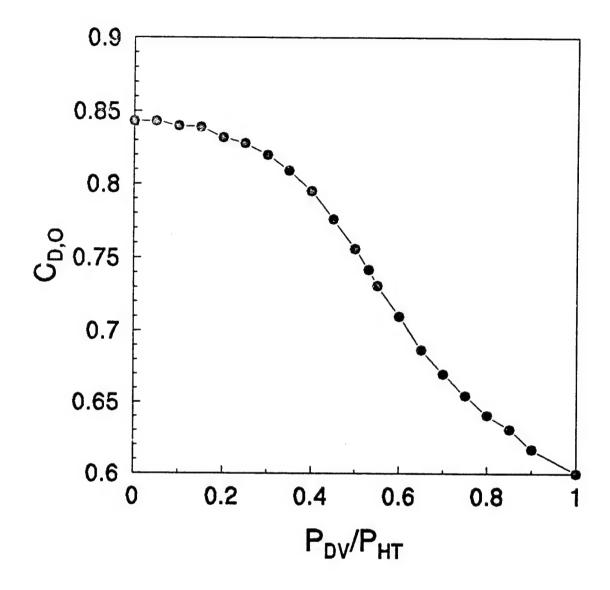


Figure 5. Discharge coefficient, $C_{D,O}$, for compressible flow through a sharp-edged orifice as a function of cross-orifice pressure ratio, P_{DV}/P_{HT} [10].

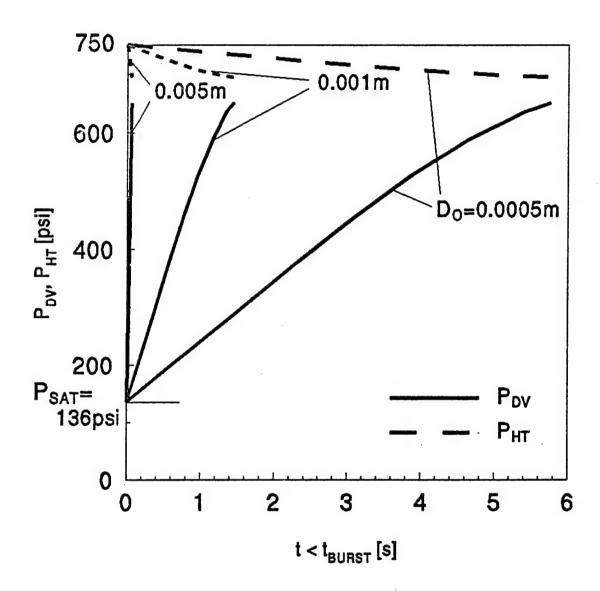


Figure 6. Plots of P_{DV} and P_{HT} for $0 \le t \le t_{BURST}$ and $D_O = 0.005m$, 0.001m, and 0.0005m; where $V_{HT} = 2.5 \times 10^{-3} \text{m}^3$, $T_{DV,1} = T_{HT,1} = 294 \text{K}$, $P_{DV,1} = P_{SAT} = 9.38 \times 10^5 \text{Pa}$ (136psi), $P_{HT,1} = 51.71 \times 10^5 \text{Pa}$ (750psi), $P_{BURST} \le 44.82 \times 10^5 \text{Pa}$ (650psi).

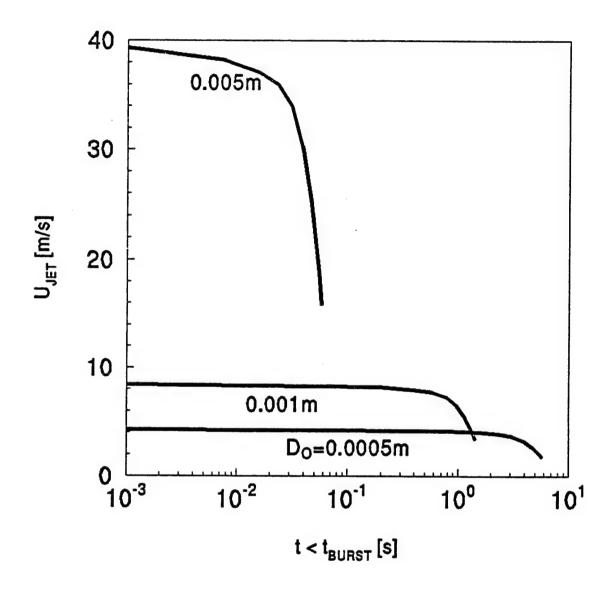


Figure 7. Plots of $U_{\rm JET}$ for $0 \le t \le t_{\rm BURST}$ and $D_{\rm O} = 0.005 {\rm m}$, 0.001 m, and 0.0005 m; where $V_{\rm HT} = 2.5 {\rm x} 10^{-3} {\rm m}^3$, $T_{\rm DV,1} = T_{\rm HT,1} = 294 {\rm K}$, $P_{\rm DV,1} = P_{\rm SAT} = 9.38 {\rm x} 10^5 {\rm Pa}$ (136psi), $P_{\rm HT,1} = 51.71 {\rm x} 10^5 {\rm Pa}$ (750psi), $P_{\rm BURST} \le 44.82 {\rm x} 10^5 {\rm Pa}$ (650psi).

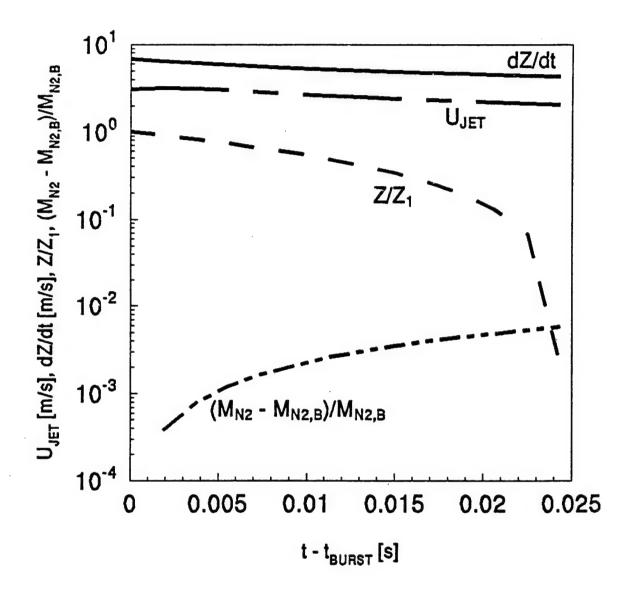


Figure 8. Plots of U_{JET} , dZ/dt, Z/Z_1 , and $(M_{N2} - M_{N2,B})/M_{N2,B}$ for $t \ge t_{BURST}$; where $V_{HT} = 2.5 \times 10^{-3} \text{m}^3$, $T_{DV,1} = T_{HT,1} = 294 \text{K}$, $P_{DV,1} = P_{SAT} = 9.38 \times 10^5 \text{Pa}$ (136psi), $P_{HT,1} = 51.71 \times 10^5 \text{Pa}$ (750psi), $P_{BURST} = 37.92 \times 10^5 \text{Pa}$ (550psi) and $D_O = 0.0005 \text{m}$.

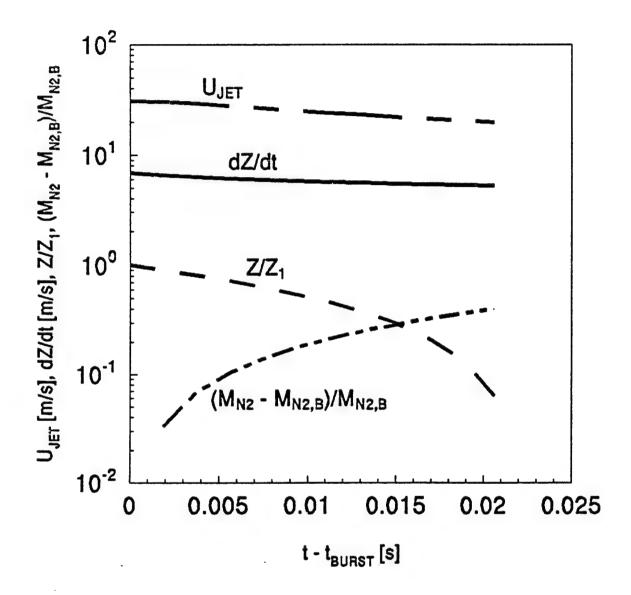


Figure 9. Plots of U_{JET} , dZ/dt, Z/Z_1 , and $(M_{N2} - M_{N2,B})/M_{N2,B}$ for $t \ge t_{BURST}$; where $V_{HT} = 2.5 \times 10^{-3} \text{m}^3$, $T_{DV,1} = T_{HT,1} = 294 \text{K}$, $P_{DV,1} = P_{SAT} = 9.38 \times 10^5 \text{Pa}$ (136psi), $P_{HT,1} = 51.71 \times 10^5 \text{Pa}$ (750psi), $P_{BURST} = 37.92 \times 10^5 \text{Pa}$ (550psi) and $D_O = 0.005 \text{m}$.

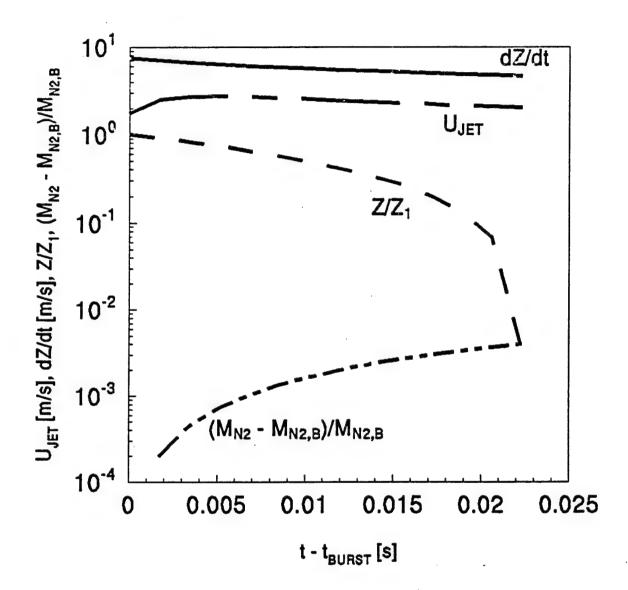


Figure 10. Plots of U_{JET} , dZ/dt, Z/Z_1 , and $(M_{N2} - M_{N2,B})/M_{N2,B}$ for $t \ge t_{BURST}$; where $V_{HT} = 2.5 \times 10^{-3} \text{m}^3$, $T_{DV,1} = T_{HT,1} = 294 \text{K}$, $P_{DV,1} = P_{SAT} = 9.38 \times 10^{5} \text{Pa}$ (136psi), $P_{HT,1} = 51.71 \times 10^{5} \text{Pa}$ (750psi), $P_{BURST} = 44.82 \times 10^{5} \text{Pa}$ (650psi) and $D_{O} = 0.0005 \text{m}$.

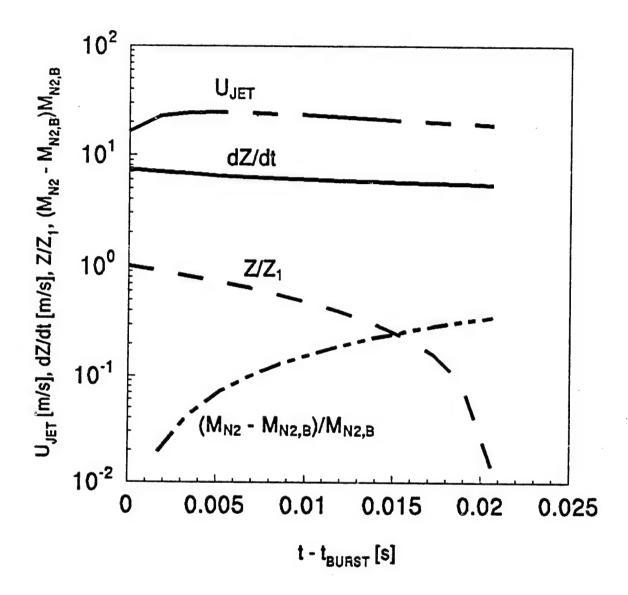


Figure 11. Plots of U_{JET} dZ/dt, Z/Z₁, and $(M_{N2} - M_{N2,B})/M_{N2,B}$ for $t \ge t_{BURST}$; where $V_{HT} = 2.5 \times 10^{-3} \text{m}^3$, $T_{DV,1} = T_{HT,1} = 294 \text{K}$, $P_{DV,1} = P_{SAT} = 9.38 \times 10^{5} \text{Pa}$ (136psi), $P_{HT,1} = 51.71 \times 10^{5} \text{Pa}$ (750psi), $P_{BURST} = 44.82 \times 10^{5} \text{Pa}$ (650psi) and $D_{O} = 0.005 \text{m}$.

4.70

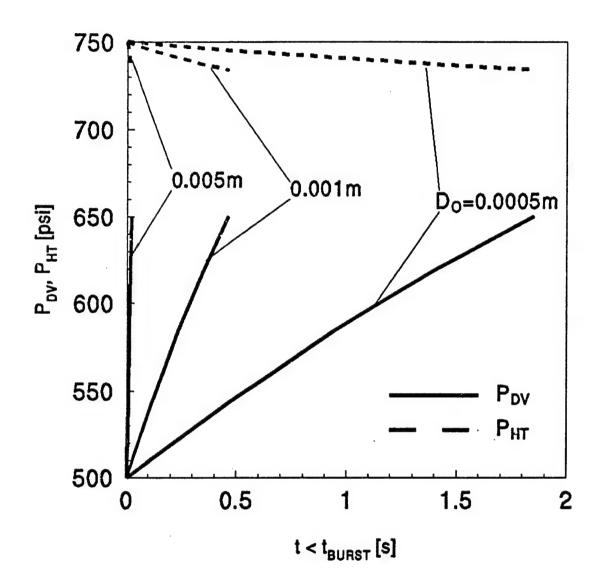


Figure 12. Plots of P_{DV} and P_{HT} for $0 \le t \le t_{BURST}$ and $D_O = 0.005m$, 0.001m, and 0.0005m; where $V_{HT} = 2.5 \times 10^{-3} \text{m}^3$, $T_{DV,1} = T_{HT,1} = 294 \text{K}$, $P_{DV,1} = 34.47 \times 10^5 \text{Pa}$ (500psi), $P_{HT,1} = 51.71 \times 10^5 \text{Pa}$ (750psi), $P_{BURST} \le 44.82 \times 10^5 \text{Pa}$ (650psi).

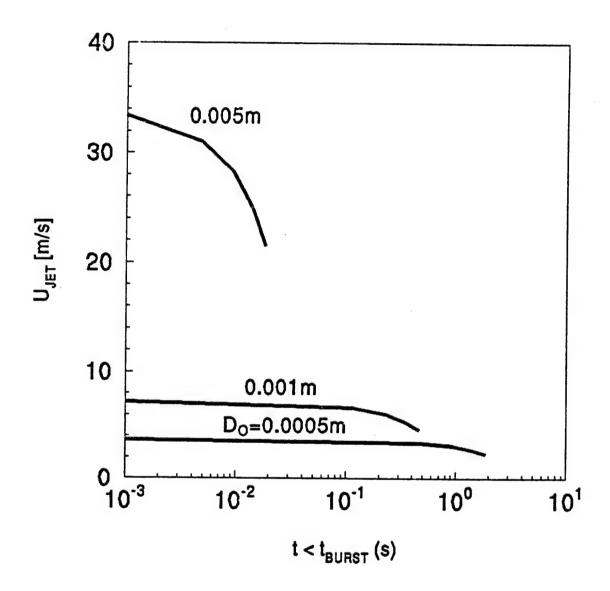


Figure 13. Plots of $U_{\rm JET}$ for $0 \le t \le t_{\rm BURST}$ and $D_{\rm O} = 0.005$ m, 0.001m, and 0.0005m.; where $V_{\rm HT} = 2.5 \times 10^{-3} {\rm m}^3$, $T_{\rm DV,1} = T_{\rm HT,1} = 294$ K, $P_{\rm DV,1} = 34.47 \times 10^5 {\rm Pa}$ (500psi), $P_{\rm HT,1} = 51.71 \times 10^5 {\rm Pa}$ (750psi), $P_{\rm BURST} \le 44.82 \times 10^5 {\rm Pa}$ (650psi).

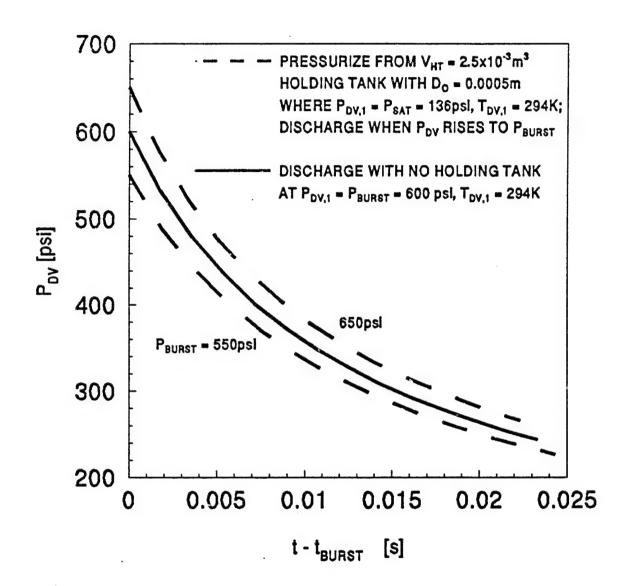


Figure 14. Plots of P_{DV} during discharge of: 1) field-deployed vessel at $P_{BURST}=41.37x10^5Pa$ (600psi) and test configuration vessel $[V_{HT}=2.5x10^{-3}m^3, D_O=0.0005m, P_{DV,1}=P_{SAT}(294K)=9.38x10^5Pa$ (136psi)] at 2) $P_{BURST}=37.92x10^5Pa$ (550psi) and 3) 44.82x10⁵Pa (650psi).

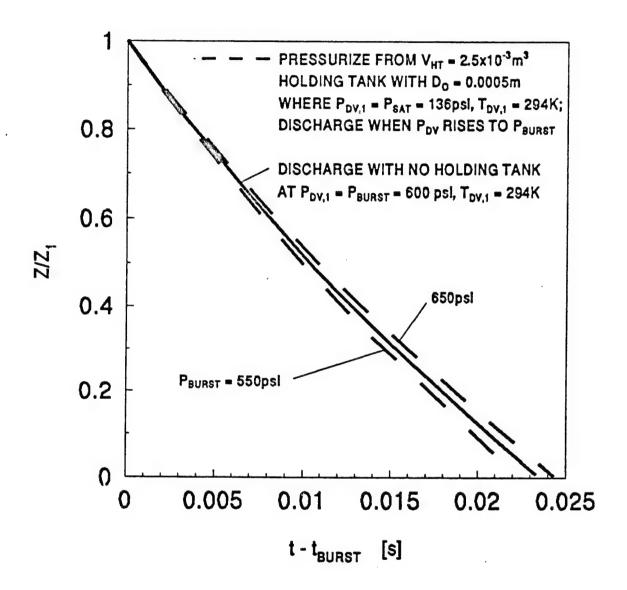


Figure 15. Plots of Z/Z_1 during discharge of: 1) field-deployed vessel at $P_{BURST} = 41.37 \times 10^5 Pa$ (600psi) and test configuration vessel $[V_{HT} = 2.510^{-3} m^3, D_O = 0.0005 m, P_{DV,1} = P_{SAT}(294K) = 9.38 \times 10^5 Pa$ (136psi)] at 2) $P_{BURST} = 37.92 \times 10^5 Pa$ (550psi) and 3) $44.82 \times 10^5 Pa$ (650psi).

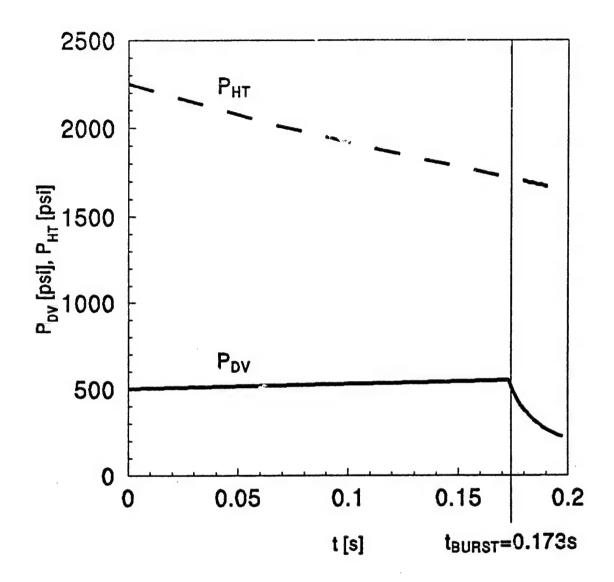


Figure 16. Plots of P_{DV} and P_{HT} for $t \ge 0$ and $D_O = 0.0005m$; where $V_{HT} = 2.510^{-5} m^3$, $T_{DV,1} = T_{HT,1} = 294K$, $P_{DV,1} = 34.47 \times 10^5 Pa$ (500psi), $P_{HT,1} = 155.13 \times 10^5 Pa$ (2250psi), $P_{BURST} = 37.92 \times 10^5 Pa$ (550psi).

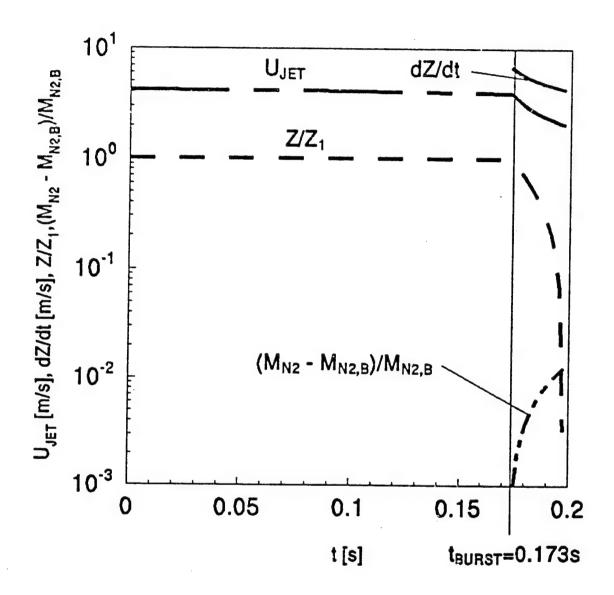


Figure 17. Plots of U_{JET} , dZ/dt, and Z/Z1, for $t \ge 0$ and dZ/dt, Z/Z_1 , and of $(M_{N2} - M_{N2,B})/M_{N2,B}$ for $t \ge t_{BURST}$; where $V_{HT} = 2.5 \times 10^{-5} \text{m}^3$, $D_O = 0.0005 \text{m}$, $T_{DV,1} = T_{HT,1} = 294 \text{K}$, $P_{DV,1} = 34.47 \times 10^5 \text{Pa}$ (500psi), $P_{HT,1} = 155.13 \times 10^5 \text{Pa}$ (2250psi), and $P_{BURST} = 37.92 \times 10^5 \text{Pa}$ (550psi).

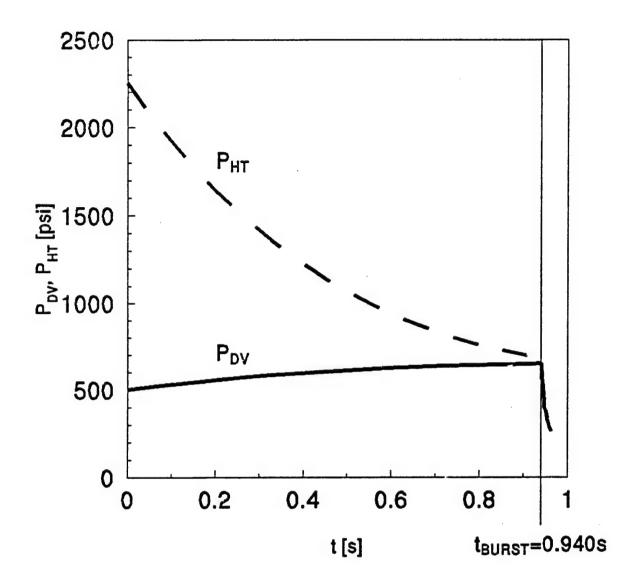


Figure 18. Plots of P_{DV} and P_{HT} for $t \ge 0$ and $D_O = 0.0005m$; where $V_{HT} = 2.5 \times 10^{-5} \text{m}^3$, $T_{DV,1} = T_{HT,1} = 294 \text{K}$, $P_{DV,1} = 34.47 \times 10^5 \text{Pa}$ (500psi), $P_{HT,1} = 155.13 \times 10 \text{Pa}$ (2250psi), $P_{BURST} = 44.82 \times 10^5 \text{Pa}$ (650psi).

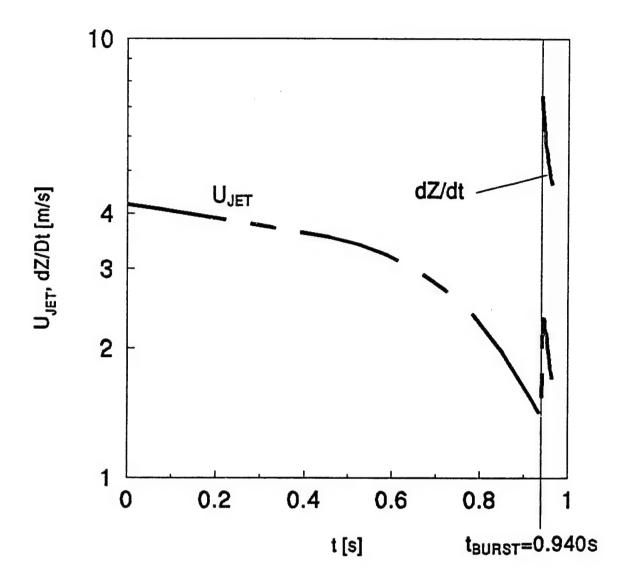


Figure 19. Plots of U_{JET} and dZ/dt for $t \ge 0$ and $D_O = 0.0005m$; where $V_{HT} = 2.5 \times 10^{-5} \text{m}^3$, $T_{DV,1} = T_{HT,1} = 294 \text{K}$, $P_{DV,1} = 34.47 \times 10^5 \text{Pa}$ (500psi), $P_{HT,1} = 155.13 \times 10^5 \text{Pa}$ (2250psi), $P_{BURST} = 44.82 \times 10^5 \text{Pa}$ (650psi).

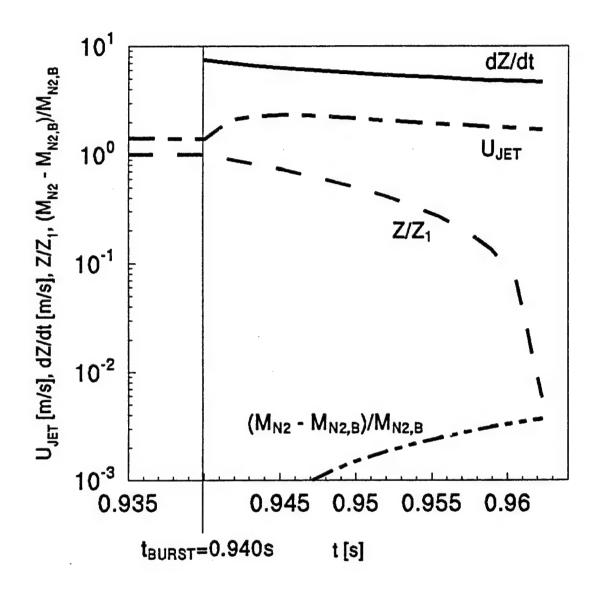


Figure 20. Plots of U_{JET} , dZ/dt, Z/Z_1 , and $(M_{N2} - M_{N2,B})/M_{N2,B}$ for $t \ge t_{BURST}$ and $D_{Q} = 0.0005m$; where $V_{HT} = 2.5 \times 10^{-5} m^3$, $T_{DV,1} = T_{HT,1} = 294K$, $P_{DV,1} = 34.47 \times 10^5 Pa$ (500psi), $P_{HT,1} = 155.13 \times 10^5 Pa$ (2250psi), and $P_{BURST} = 44.82 \times 10^5 Pa$ (650psi).

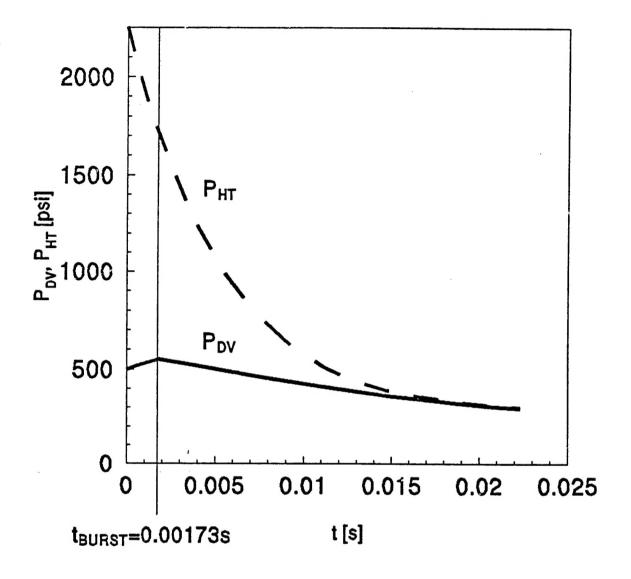


Figure 21. Plots of P_{DV} and P_{HT} for $t \ge 0$ and $D_O = 0.005m$; where $V_{HT} = 2.5 \times 10^{-5} m^3$, $T_{DV,1} = T_{HT,1} = 294 K$, $P_{DV,1} = 34.47 \times 10^5 Pa$ (500psi), $P_{HT,1} = 155.13 \times 10^5 Pa$ (2250psi), $P_{BURST} = 37.92 \times 10^5 Pa$ (550psi).

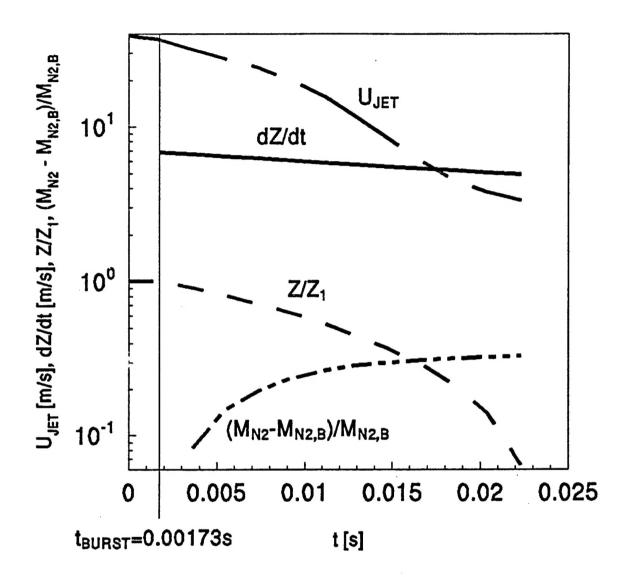


Figure 22. Plots of U_{JET} , dZ/dt, and Z/Z1, for $t \ge 0$ and dZ/dt, Z/Z_1 , and of $(M_{N2} - M_{N2,B})/M_{N2,B}$ for $t \ge t_{BURST}$; where $V_{HT} = 2.5 \times 10^{-5} \text{m}^3$, $D_O = 0.005 \text{m}$, $T_{DV,1} = T_{HT,1} = 294 \text{K}$, $P_{DV,1} = 34.47 \times 10^5 \text{Pa}$ (500psi), $P_{HT,1} = 155.13 \times 10^5 \text{Pa}$ (2250psi), and $P_{BURST} = 37.92 \times 10^5 \text{Pa}$ (550psi).

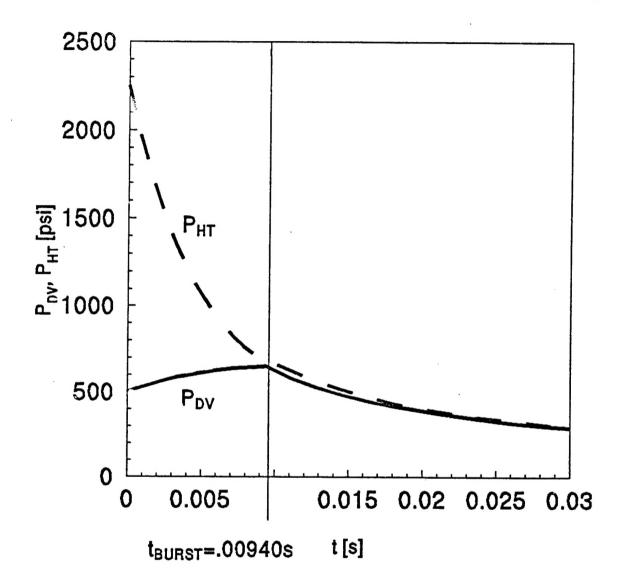


Figure 23. Plots of P_{DV} and P_{HT} for $t \ge 0$ and $D_O = 0.005m$; where $V_{HT} = 2.5 \times 10^{-5} m^3$, $T_{DV,1} = T_{HT,1} = 294 K$, $P_{DV,1} = 34.47 \times 10^5 Pa$ (500psi), $P_{HT,1} = 155.13 \times 10^5 Pa$ (2250psi), $P_{BURST} = 44.82 \times 10^5 Pa$ (650psi).

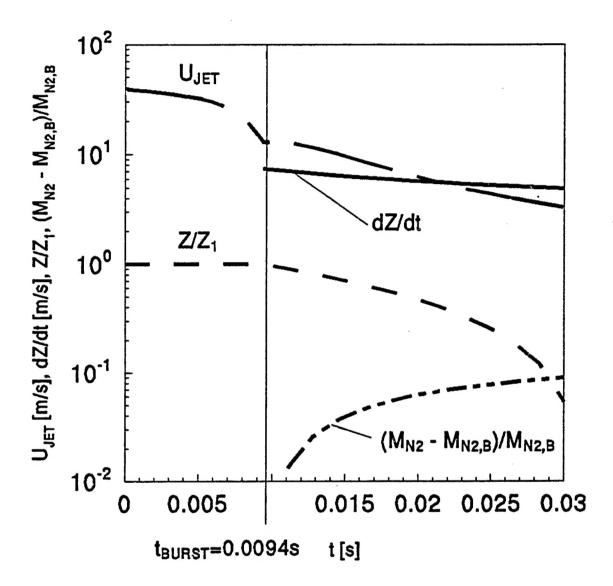


Figure 24. Plots of U_{JET} , dZ/dt, and Z/Z1, for $t \ge 0$ and dZ/dt, Z/Z_1 , and of $(M_{N2} - M_{N2,B})/M_{N2,B}$ for $t \ge t_{BURST}$; where $V_{HT} = 2.5 \times 10^{-5} \text{m}^3$, $D_O = 0.005 \text{m}$, $T_{DV,1} = T_{HT,1} = 2.94 \text{K}$, $P_{DV,1} = 34.47 \times 10^5 \text{Pa}$ (500psi), $P_{HT,1} = 155.13 \times 10^5 \text{Pa}$ (2250psi), and $P_{BURST} = 44.82 \times 10^5 \text{Pa}$ (650psi).